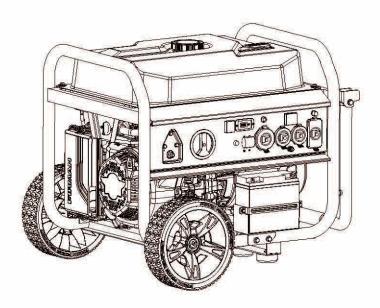
# OPERATOR'S MANUAL TRI-FUEL PORTABLE GENERATOR









T09371

Record product information to reference when ordering parts or obtaining warranty coverage.

STOP	DO NOT RETURN TO STORE!
	ALL US FIRST 4-347-6261
FOR Q	UESTIONS RVICE INFORMATION

SERIAL	NUMBER:	52

IID	CHASE D	ATE-

## **Table of Contents**

Introduction	1
Features and Controls	5
Operation	
Maintenance - Storage	28
Troubleshooting- Specifications	3 5
Parts Diagrams - Parts Lists - Wiring Diagram	37
Service - Warranty	

## REGISTER YOUR PRODUCT

Register your product using the QR code provided or at www.firmanpowerequipment.com.



#### INTRODUCTION

Thank you for purchasing a FIRMAN generator. You have selected a high-quality, precision engineered generator set designed and tested to give you years of satisfactory service. This generator is Tri-Fuel and capable of running on gasoline, liquid petroleum gas (LPG), and natural gas (NG). This generator is not intended to be run unattended or to supply power to life safety support.

This manual contains safety information to make you aware of the hazards and risks associated with generator products and how to avoid them. This generator is designed and intended only for supplying electrical power for operating compatible electrical lighting, appliances, tools and motor loads, and is not intended for any other purpose. It is important that you read and understand these instructions thoroughly before attempting to start or operate this portable generator. Save these original instructions for future reference.

All information in this publication is based on the latest production information available at the time of approval for printing. The manufacturer reserves the right to change, alter or otherwise improve the generator and this documentation at any time without prior notice.

SIGNAL WORDS				
<b>△</b> DANGER	<b>△</b> WARNING	<b>△</b> CAUTION	NOTICE	
Indicates a hazard which, if not avoided, will result in death or serious injury.	Indicates a hazard which, if not avoided, could result in death or serious injury.	Indicates a hazard which, if not avoided, could result in minor or moderate injury.	Indicates information considered Important, but not hazard-related	



Safety Alert Symbol - Indicates a potential personal injury hazard.



Operator's Manual-Failure to follow warnings, instructions and operator's manual could result in death or serious injury.



Toxic Fumes- Engine exhaust contains carbon monoxide, a poisonous gas that will kill you in minutes. You cannot smell it or see it.



Generator could cause electrical shock resulting in death or serious injury.



Fire- Fuel and its vapors are extremely flammable which could cause burns or fire resulting in death or serious injury. Engine exhaust could cause fire resulting in death or serious injury.



Hot Surface- Muffler could cause burns resulting in serious injury.

#### INTRODUCTION



WARNING! This product can expose you to chemicals including gasoline engine exhaust, which is known to the State of California to cause cancer, and carbon monoxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

This outdoor generator can be used to power outdoor items using extension cords or to restore home power using a transfer switch. A transfer switch is a separate device installed by a licensed electrician that allows the portable generator to be cord connected, using either of the 120/240V receptacles, directly into your home's electrical system. Install a listed transfer switch as soon as possible if this generator will be used to restore power to your home.

**NOTICE** If you have questions about intended use, contact FIRMAN customer service. This portable generator is designed to be used only with FIRMAN authorized parts.

#### **System Ground**

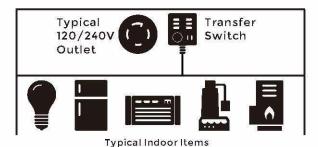
The generator has a system ground that connects the generator frame components to the ground terminals on the AC output receptacles. The system ground is connected to the AC neutral wire. The neutral is bonded to the generator frame.

#### **Compliance Requirements**

There may be Federal or State regulations, local codes, or ordinances that apply to the intended use of the generator. Consult a qualified electrician, electrical inspector, or the local agency having jurisdiction. This generator is not intended to be used at a construction site or similar activity as defined by NFPA 70-2020 (NEC) section 590.6.

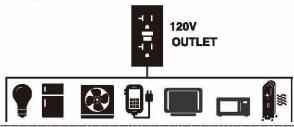
#### To Restore Home Power Using a Listed Transfer Switch

Connections to your home's electrical system must use a listed\* transfer switch installed by a licensed electrician. The connection must isolate the generator power from the utility power and comply with all applicable laws and electrical codes.



100 E

#### To Restore Power Using Extension Cords



1. Only use grounded cords marked for outdoor use rated for your loads.

	To provide power using extension cords		
Total	Minimum Gauge, Outdoor Rated		
Amperage	Up to 50 FT (15m)		
Up to 13A	<b>©</b>		
Up to 15A	14		
Up to 20A	12		
Up to 30A	10		
Up to 50A	6		

- 2. Follow cord safety instructions.
- 3. Install carbon monoxide alarm(s).
- 4. When operating portable generator with extension cords, make sure portable generator is located downwind in an open, outdoor area, at least 20 ft. (6 m.) from occupied spaces with exhaust pointed away.
- 5. Extension cords running directly into your home, powering indoor items IS NOT RECOMMENDED.



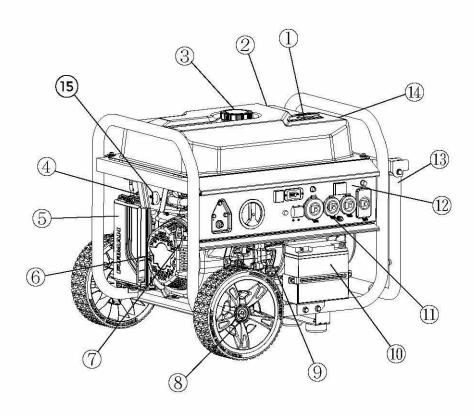
DANGER! Engine exhaust contains carbon monoxide, a poisonous gas that will kill you in minutes. You cannot smell it, see it, or taste it. Even if you do not smell exhaust fumes, you could still be exposed to carbon monoxide gas.

- Extension cords running directly into the home increase your risk of carbon monoxide poisoning through any openings.
- If an extension cord running directly into your home is used to power indoor items, the operator recognizes that this increases the risk of CO poisoning to people inside the home and assumes that risk.
- 6. Install a listed \*transfer switch as soon as possible if this or any generator will be used to restore power to your home.

English

<sup>\*</sup>Certified by a Nationally Recognized Testing Laboratory that the product complies to appropriate product safety test standards.

#### **FEATURES AND CONTROLS**



1- Fuel Gauge

2-9.0 Gallon(34L) Capacity Fuel Tank 12-Control Panel

3- Fuel Cap

4- Choke Lever(behind air filter box)

5- Air Filter

6-459cc FIRMAN OHV Engine

7- Recoil Starter

8-11.0" Flat Free Wheel

9- Oil Filler Cap

10- Battery

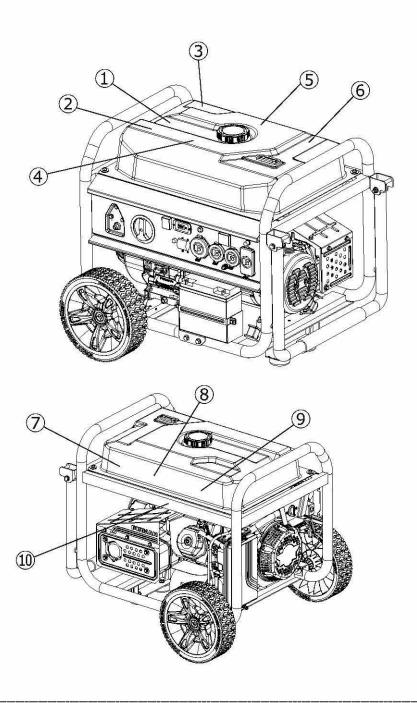
11- Outlet Cover

13- Handle

14- Data Decal / Serial Number

15-LPG/NG Selector Switch

\*We are always working to improve our products. Therefore, the enclosed product may differ slightly from the image on this page.



1

#### A DANGER





Tampering with the CO ALERT system will cause Carbon Mono xide poisoning. Install Carbon Monoxide alarms inside home.



Generator could cause electrical shock. •Do not run indoors to avoid wet conditions. •Do not run in rain or wet weather. •Transfer switch must be used when connec ting to a home's electrical system.

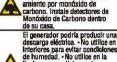


Hot exhaust gases could cause fires. Keep at least 5 ft. (1.5m) clearance from any combustibles or structures, including overhead.

# A PELIGRO El incumplimiento de las advertencias, las instrucciones y el manual del operador provocará la muerte o lesiones graves.



l a alteración del ejetema de alerta de CO causará envene amiento por monóxido de





iluvia o en condiciones de humedad. • Es necesario usar un interruptor de transferencia cuando se conecta al sistema eléctrico de una casa



Los gases callentes de salida podrán causar incendios. Man-téngase a una distancia mínima de 1,5m de cualquier combustible o estructura, incluyendo lugares



#### A DANGER



Le non-respect des avertissements, des instructions et du manuel de l'onérateur entraînera la mort ou des blessures graves.



Toute alteration du système D'ALERTE du monnyvde de carbone causera un empoisonnement au monoxyde de carbone installez des détecteurs demonoxyde de carbone à l'intérieur de la maison



Le génératrice pourrait provoquer un choc électrique. • Ne faites pas fonctionner à l'intérieur pour éviter les conditions humides. • Ne faites pas fonctionner sous la pluie ou par temps pluvieux. Un commutateur de transfert doit être utilisé lors du raccordement au système électrique d'une maison



Les gaz d'échappement chauds peuvent provoquer des incendies. Gardez au moins 5 pi (1.5 m) de dégagement de tout combustible ou de toute structure, v comprie au-docene





Indicador de nivel de combustible Indicateur de niveau de carburant

#### **↑WARNING**

Fuel is flammable which could cause burns resulting in death or serious Injury. • Turn engine off and let it cool at least 2 minutes before refueling. Do not fill fuel above fuel level Indicator. • Never add fuel to a hot or. running generator.

#### **ADVERTENCIA**

El combustible es inflamable, lo que podría causar quemaduras resultantes en la muerte o lesiones graves. • Apague el motor y déjelo enfriar al menos 2 minutos antes de recargar combustible. . No liene el combustible por encima del indicador de nivel. - No carque nunca combustible en un generador caliente o en funcionamiento

#### AVERTISSEMENT

Le carburant est inflammable et pourrait causer des brûlures entraînant la mort ou des blessures graves. • Coupez le moteur et laissez-le refroidir au moins 2 minutes avant de faire le plein. • Ne remplissez pas le réservoir de carburant au-dessus de 'indicateur de niveau de carburant. N'ajoutez jamais de carburant dans une génératrice chaude ou en marche







MOVE GENERATOR TO AN OPEN OUTDOOR AREA POINT EXHAUST AWAY FROM HOMES, DON'T BUN GENERATOR IN ENCLOSE OF GARAGES, AIR CUT PREMISE (D'EN WINDOWS AND DOORS) BEFORE RECCUPYING PROPERTY.

MOVE TO FRESH AIR AND GET MEDICAL HELP IF SICK, DIZZY OR WEAK

# CORTE AUTOMÁTICO-DEBE REALIZAR LO SIGNESITE:

MUEVA EL GENERADOR A UN ÁREA ABIERTA Muleva, el Generador a un ariea alierta al arre libre, applite el Escape elos de Las Casas, no utilice el Generador en Areas cerrados en Casa o el Garaje, ventue las instalaciones puentavas y Puentas abiertas) antes de Volver a ocupar la propiedad.

UBÍQUESE EN UN LUGAR DONDE CORRA AIRE FRESCO Y BUSQUE AYUDA MÉDICA SI SE SIENTE MAL, MAREADO O DEBIL

# ARRÊT AUTOMATIQUE -

ALLEZ À L'AIR FRAIS ET OBTENEZ DE L'AIDE MÉDICALE EN CAS DE MALADIE, D'ÉTOURDISSEMENT OU DE FAIBLESSE.



#### A DANGER

A PELIGRO

#### A DANGER

Utilizar un generador en interiores PUEDE PROVOCARLA MUERTE EN CUESTIÓN DE MINUTOS. Los gases del generador contienen monóxido de carbono, el cual es Utiliser un générateur à l'intérieur PEUT VOUS TUER EN QUELQUES MINUTES. Les gaz d'échappement du générateur contiennent du monoxyde de carbone. Using a generator indoors CAN KILL YOU IN MINUTES, Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell. usa que no puede verse ni cierse. Ceci est un poison que vous ne pouvez ni voir ni sentir







No utilice NUNCA al gan-erador en el interior de su hogar ni enun garaje, Ni SIQUIERA con las puertas

Utilice solo AL AIRE LIBRE y lejos de ventanas,

囲





far away from winds doors and vents





#### NOTICE **AVISO**

transport on firm

Tilting can cause

fuel spillage.

level surface.

Operate, store and Operar, almacenar y transportar en una superficie firme y nivelada.

· Inclinarlo puede causar un derrame de combustible.

Faire fonctionner. entreposer et transporter sur une surface plane et ferme.

· Le basculement peut provoquer des déversements de carburant.



#### A WARNING **A AVERTISSEMEN**



Do not place the LPG cylinder in the path of muffler outlet

¡No coloque el cilindro de GLP en la vía de salida del silenciador!

Ne placez pas le cylindre de GPL dans le chemin de sortie du silencieux !

(8)

#### A WARNING

Liquid Petroleum Gas (LPG) and Natural El gas licuado de petróleo(GLP) y el gas natural Le gaz de pétrole liquéfié (GPL) et le gaz naturel Gas (NG) are extremely flammable which could cause burns or fire resulting podría causar quemaduras o incendios que In death or serious injury. If you smell gas, close off all gas sources and contact a qualified plumber to inspect and repair the LPG or NG system. inspeccione y repare el sistema de GLP o GN

(GN) son extremadamente inflamables, lo que contacte a un plomero calificado para que

**∆ADVERTENCI** 

(GN) sont extremement inflammables et pourraient causer des brûlures ou des incendies podrían provocar la muerte o lesiones graves. entraînant la mort ou blessures graves. Si vous Si huele a gas, cierre todas las fuentes de gas y sentez le gaz, fermez toutes les sources de gaz et contacter un plombier qualifié afin d'inspecte et de réparer le système GPL ou GN

**MAVERTISSEMEN** 



#### FOR RESIDENTS OF CALIFORNIA PARA LOS RESIDENTES DE CALIFORNIA **POUR LES RÉSIDENTS DE LA CALIFORNIE**

WARNING: This product and the engine exhaust from this product can expose you to chemicals including CO. which are known to the State of California to cause cancer or cause birth defects and other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

ADVERTENCIA: Este producto y el escape del motor de este producto pueden exponerio a productos guímicos, incluido CO, que en el estado de California son conocidos por causar cáncer o causar defectos de nacimiento u otros daños reproductivos. Para obtener más información, vaya a www.P65Wamings.ca.gov.

AVERTISSEMENT: Ce produit et échappement du moteur de ce produit peuvent vous exposer à des produits chimiques, y compris le CO, qui sont connus par l'État de Californie pour causer le cancer ou causer des maiformations congénitales et autres problèmes de reproduction. Pour plus d'informations, visitez www.P65Warnings.ca.gov.







burns resulting in serious injury. •Do not touch hot

parts Avoid hot exhaust gases

quemaduras resultando en una lesión grave.

 No toque las partes calientes

 Evite los gases de escape calientes

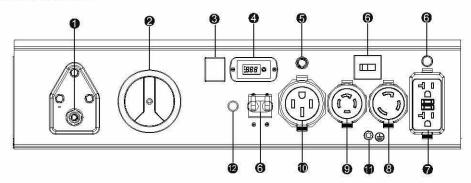
Le silencieux pourrait causer des brûlures entraînant des blessures graves.

·Ne touchez pas les pièces brûlantes.

Évitez les gaz

d'échappement chauds

#### **Control Panel**



NOTICE Total power drawn from all receptacles must not exceed the data decal rating.

- 1. LPG/NG Hose Connector (Inlet: 3/8" Flare Male) Used to connect LPG/NG hose to generator.
- 2. Main Fuel Selector Switch/Engine Switch Use to select and turn on gasoline (GAS) or LPG/NG fuel source. The GAS valve is closed when the switch is in the OFF or LPG/NG positions. Engine switch is on when the switch is in GAS or LPG/NG positions.
- 3. Engine Start Switch To start engine, press and hold the switch in the START (II) position, the engine will crank and attempt to start. When the engine starts, release the switch to the RUN (I) position.
- 4. 3-1 Data-Minder (Multi-Meter) Push the SELECT button to show the Voltage, Hertz and running hours.
- 5. Indicator Light When the main fuel selector switch is turned to the GAS or LPG/NG position, the indicator light will turn RED for up to 4 minutes (before going off). Starting the engine successfully anytime during the 4 minutes will turn the indicator light GREEN. See Indicator light-Battery Power Saving Mode section for more information.
- 6. Circuit Breakers The receptacles are protected by AC circuit protectors. If the generator is overloaded or an external short circuit occurs, a circuit protector may trip. If tripping occurs, disconnect all electrical loads and determine the cause before attempting to continue using the generator. Reset any tripped circuit protectors.

If multiple receptacles are used at the same time, the total current must be kept with-in the portable generator data decal rating.

- 7. 120V, 20A Duplex GFCI (Ground Fault Circuit Interrupter)- NEMA 5-20R
- A maximum of 20 Amps current may be drawn from this duplex receptacle.
- 8. 120V, 30A Twist Lock NEMA L5-30R(Not GFCI protected)

A maximum of 30 Amps current may be drawn from this receptacle.

9.120/240V, 30A Twist Lock - NEMA L14-30R(Not GFCI protected)

A maximum of 30 Amps current for 240 Volts or two independent 120 Volt loads at 30 Amps current each.

10. 120/240V, 50A - (NEMA 14-50R) (Not GFCI protected)

A maximum of 38.75 Amps current for 240 Volts or two independent 120 Volt loads at 38.75 Amps current each.

- **11.Ground Terminal** Consult an electrician or authority having jurisdiction for local grounding requirements.
- 12. CO Alert™ Carbon Monoxide (CO) Shutdown Indicator Light Indicates the engine shutdown due to carbon monoxide accumulation around the generator or a CO Alert system fault occurred.

#### 1.Location



DANGER! Engine exhaust contains carbon monoxide, a poisonous gas that could kill you in minutes. You CANNOT smell it, see it, or taste it. Even if you do not smell exhaust fumes, you could still be exposed to carbon monoxide gas.

- Operate portable generator only outdoors and downwind at least 20 ft.(6 m) from occupied spaces with exhaust pointed away to reduce the risk of carbon monoxide accumulating.
- Install battery-operated carbon monoxide alarms or plug-in carbon monoxide alarms with battery back-up according to the manufacturer's instructions. Smoke alarms cannot detect carbon monoxide gas.
- Do not run this portable generator inside homes, garages, basements, crawlspaces, sheds, or other partially-enclosed spaces even if using fans or opening doors and windows for ventilation. Carbon monoxide can quickly build up in these spaces and can linger for hours, even after this product has shut off.
- If you start to feel sick, dizzy, weak or your home's carbon monoxide alarm sounds, get to fresh air right away. Call emergency services. You may have carbon monoxide poisoning.

#### Carbon Monoxide Alarm(s)

Install carbon monoxide alarms inside your home. Without working carbon monoxide alarms, you will not realize you are getting sick and dying from carbon monoxide poisoning.



#### Prevent Carbon Monoxide (CO) Poisoning

Use outdoors and downwind at least 20 ft. (6 m) from any home.

Point exhaust away from all homes and occupied spaces.

Install CO alarms inside your home.



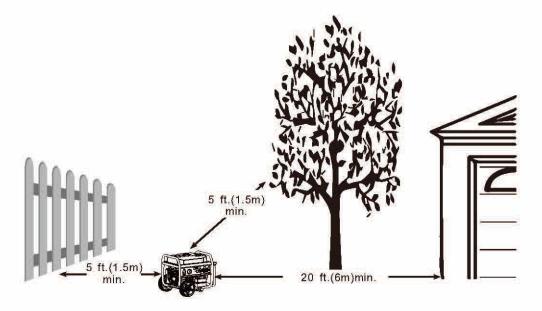
To better educate yourself about all carbon monoxide risks, go to www.takeyourgeneratoroutside.com.

#### Reduce Risk of Fire



**WARNING!** Exhaust heat/gases could ignite combustibles, structures or damage fuel tank causing a fire, resulting in death or serious injury.

- Keep portable generator at least 5 ft. (1.5m) from any structure, trees or vegetation over 12 in. (30 cm) in height.
- Select an outdoor site that is dry and protected from the weather. Do not move portable generator indoors to protect it from the weather.
- Do not locate the portable generator under a deck or other similar structure that may confine heat and airflow.

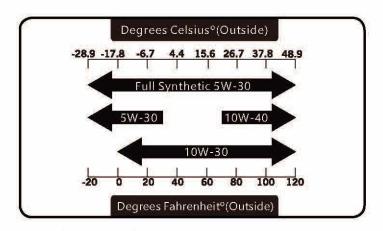


## 2, Oil and Gasoline / LPG/NG

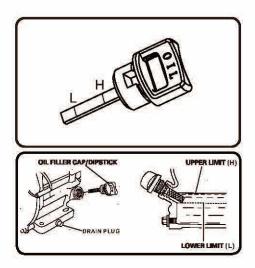
## **Add Engine Oil**

We recommend using SAE 10W-30 API SL or higher oil for best performance. Do not use special additives. Ambient temperature determines the proper oil viscosity for the engine. Use the chart to select the proper oil for the outdoor temperature range expected.

**NOTICE** Do not attempt to crank or start the engine before it has been properly filled with the recommended type and amount of oil. Damage due to operation with no oil will void your warranty.

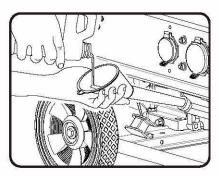


- 1.Place generator on a flat, level surface.
- 2. Clean area around oil fill and remove yellow oil fill cap/dipstick.
- 3. Wipe dipstick clean.



#### **OPERATION**

4. Using oil funnel, slowly pour contents of provided oil bottle into oil fill opening until oil reaches upper limit "H" mark on the dipstick. Be careful not to overfill. Overfilling could cause engine starting problems or engine damage.



5.Replace oil fill cap/dipstick and fully tighten.

6.Oil level should be checked prior to each use or at least every 8 hours of operation. Keep oil level maintained.

#### Low Oil Shutdown

The portable generator is equipped with a low oil shutdown. If the oil level drops below the minimum required level, a sensor will activate an internal switch stopping the engine. If the engine shuts off and the oil level is within specifications, check to see if generator is sitting at an angle. Place portable generator on an even surface to correct this. If engine fails to start, the oil level may not be high enough to deactivate the internal low oil level switch. Make sure the sump is completely full of oil to the upper limit (H). Do not operate engine until oil level issue is corrected. Contact Firman customer service.

#### Add Gasoline



**WARNING!** Fuel and its vapors are extremely flammable which could cause burns or fire resulting in death or serious injury.

- Turn generator engine OFF and let it cool at least 2 minutes before removing fuel cap.
- Do Not refuel or move generator when engine is running.
- Move generator outdoors prior to adding or draining fuel
- Keep fuel away from any ignition sources.
- Do not overfill tank, allow space for fuel expansion.
- If any fuel spills, wait until it evaporates before starting engine
- Check and replace fuel lines, tank, cap, and fittings prior to each use if any damage or leaks are found.

Fuel must meet these requirements:

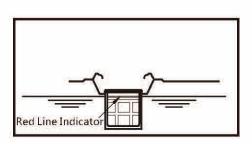
- Clean, fresh, unleaded gasoline with a minimum of 87 octane.
- For high altitude use, see Operation at High Altitude.
- Gasoline with no more than 10% ethanol is acceptable.

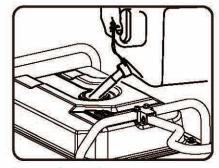
E10



**NOTICE** Do not mix oil in gasoline or modify engine to run on alternate fuels not described in this manual. Use of unapproved fuels could damage engine and will not be covered under warranty.

- 1. Clean area around fuel fill cap, remove cap.
- 2. Slowly add unleaded fuel to fuel tank. Be careful not to fill above the RED fuel level indicator. This allows adequate space for fuel expansion.





3. Install fuel cap and let any spilled fuel evaporate before starting engine.

#### Operation at High Altitude

At altitudes over 5,000 feet(1524 meters), a minimum 85 octane gasoline is acceptable. Engine power and generator output will be reduced approximately 3.5% for every 1000 feet (305 m) of elevation above sea level. High altitude may cause hard starting, increased fuel consumption and sparkplug fouling. To operate at high altitudes FIRMAN can provide a high altitude carburetor main jet. The alternative main jet and installation instructions can be obtained by contacting Customer Support.

	459cc	Altitude
Altitude main jet 1	393717004	3000-6000Feet
Altitude main jet 2	393717005	6000-8000Feet

**NOTICE** Operation using an alternative main jet at elevations lower than the recommended minimum altitude can damage the engine. For operation at lower elevations, the standard main jet supplied must be used. Operating the engine with the wrong main jet may increase exhaust emissions, fuel consumption and reduce performance.

## Operation at High Ambient conditions

Your Firman Power Equipment product is designed and rated for continuous operation at ambient temperatures up to 104°F (40°C). The generator may be operated at temperatures ranging from 5°F(-15°C) to 122°F(50°C) for short periods. If the generator is exposed to temperatures outside this range during storage, the generator should be brought back within this range before operation. When operated above 77°F(25°C) there may be a decrease in power. Maximum wattage and current are subject to and limited by such factors as ambient temperature, altitude, engine conditions etc.

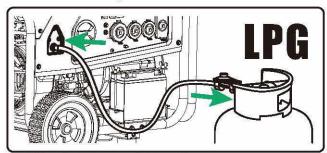
## Connecting LPG/NG Fuel



WARNING! Liquid Petroleum gas (LPG) and Natural Gas (NG) are extremely flammable which could cause burns or fire resulting in death or serious injury.

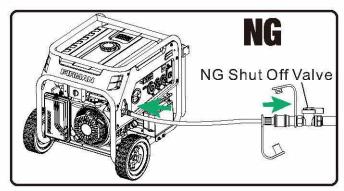
- The fuel supply line must always be shut off when the engine is not running. Failure to shut off fuel may allow fuel to leak at the generator.
- Do not place the LPG/NG sources in the path of muffler outlet or near any ignition source.
- Keep a fire extinguisher near the generator all the time.
- Do not use or store LPG/NG portable sources not in use near generator or in a building, garage or enclosed area.
- All LPG/NG supply/ piping lines must be installed by a qualified plumber.
- If you smell gas, close off all gas sources and contact a qualified plumber to inspect and repair the LPG or NG system.
  - Prior to each days first use spray a soapy water solution on LPG/NG fuel connections to check for leaks.
- Never use a gas container, LPG/NG connector hose, LPG cylinder or NG source that appears
  to be damaged.
- Do not connect or disconnect the LPG/NG source in an enclosed area.
- LPG is heavier than air and can accumulate in confined / low spaces if there is a leak.

NOTICE If a fuel supply connection is necessary it must be installed in accordance with all local codes or regulations, or in the absence of local codes or regulations, in accordance with the National Fuel Gas Code (NFPA 54/ANSI Z223.1) and CSA B149.1 (Natural Gas and Propane Installation Code), as applicable. If possible the fuel supply connection should be close to the outdoor operating location. This will reduce the cost of the flexible fuel run. An approved flexible fuel line must be installed between the generator LPG/NG Hose Connector (Inlet) and the fuel supply connection. In no case should this information be interpreted to conflict with any local, state, or national code. If in doubt, always follow local codes.



- Always keep the LPG cylinder in an upright position.
- Use only DOT LPG cylinders in vapor service with type 1, right hand ACME threads. Verify the re-qualification date on the cylinder has not expired.
- All new cylinders must be purged of air and moisture prior to filling. The purging process should be done by your propane gas supplier.

Attach the LPG regulator hose assembly (included) to the LPG hose connector (inlet) on the control panel of the generator. Tighten the nut with a 19 mm or adjustable wrench. Remove the safety plug or cap from the LPG cylinder valve. Attach the LPG regulator to the cylinder valve. Do not use a wrench to tighten LPG cylinder nut. Tighten the nut by hand clockwise to a positive stop. Using a wrench may damage LPG cylinder components.



Connect the locally approved flexible fuel supply line (not included) to the LPG/NG connector (inlet) on the control panel and the fuel Source. We recommend you use FIRMAN 25ft (7.62m) Quick Connect Hose Kit (Model 1815) or 10ft (3m) Quick Connect Hose Kit (Model 1805) for Natural Gas (NG) connection (This item is not included). Hose requirements may vary in different regions depending on local codes. Contact your local licensed plumber to ensure complete compliance with all codes. Make sure the NG source location and hose used allows the portable generator to be located at least 20ft (6m) from any occupied spaces.

#### Indicator light - Battery Power Saving Mode

This generator is equipped with an electronic module which consumes battery power. When the main fuel selector switch is turned to the GAS or LPG/NG position, the indicator light will turn RED for up to 4 minutes (before going off). Starting the engine successfully anytime during the 4 minutes will turn the indicator light GREEN. If portable generator is not started during this 4-minute period the portable generator will switch to Battery Power Saving Mode to conserve battery life.

**NOTICE** Your portable generator is equipped with an internal battery charger that will properly charge the battery only when the engine is running.

The generator cannot be started in Battery Power Saving Mode. Turn main fuel selector switch to the off position and back to the GAS or LPG/NG position to reset the RED indicator 4-minute electronic module.

## 3. Starting the Generator on Gasoline

- 1. Before starting the generator, check for loose or missing parts and for any damage which may have occurred during shipment. Ensure spark plug, muffler, fuel cap, and air cleaner are all in place.
- 2. Operate portable generator only outdoors and downwind at least 20 ft. (6 m) from occupied spaces with exhaust pointed away to reduce the risk of carbon monoxide accumulating.
- 3.If connected make sure the LPG cylinder knob or the NG source valve are fully closed or disconnected.





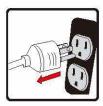
#### **OPERATION**

4.Turn the main fuel selector switch to "GAS" position.



NOTICE When the main fuel selector switch is turned to the GAS position, the indicator light will turn RED for up to 4 minutes (before going off). Starting the engine successfully anytime during the 4 minutes will turn the indicator light GREEN. See Indicator light-Battery Power Saving Mode section for more information.

5. Disconnect all electrical loads from the generator. Never start or stop the generator with electrical devices plugged in.



6. Move choke lever located on engine to "START" position. You do not need to choke a warm engine. (For electric start move to step (8))



7. For recoil start only - Pull the starter cord slowly until resistance is felt and then pull rapidly to start engine.



8. For electric start only - Flip the engine switch to the START (II) position for a few seconds and then release.



9. Do not over-choke. As soon as engine starts and warms up, slowly move the choke lever to the RUN position.

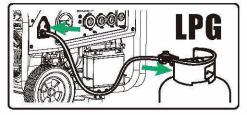


10. Allow portable generator to run at no load for a few minutes to stabilize before plugging in any electrical devices.

**NOTICE** If engine starts but fails to run, or if portable generator shuts down during operation, check oil level. See Low Oil Shutdown section for more information.

## 4. Starting the Generator on LPG

- 1. Before starting the generator, check for loose or missing parts and for any damage which may have occurred during shipment. Ensure spark plug, muffler, fuel cap, and air cleaner are all in place.
- 2. Operate portable generator only outdoors and downwind at least 20 ft. (6 m) from occupied spaces with exhaust pointed away to reduce the risk of carbon monoxide accumulating.
- 3. Connect the LPG hose with regulator to both LPG cylinder and portable generator LPG/NG Hose Connector (inlet).



4. Fully open the LPG cylinder knob.



5. Turn the LPG/NG selector switch to LPG position.



6. Turn the main fuel selector switch to LPG/NG position.



**NOTICE** When the main fuel selector switch is turned to the LPG/NG position, the indicator light will turn RED for up to 4 minutes (before going off). Starting the engine successfully anytime during the 4 minutes will turn the indicator light GREEN.

See Indicator light-Battery Power Saving Mode section for more information.

7. Disconnect all electrical loads from the generator. Never start or stop the generator with electrical devices plugged in.



8. Move choke lever located on engine to "START" position. (For electric start move to step (12))



9. For recoil start only - PULL-TO-PRIME Pull the starter cord 1-2 times. Pull slowly until resistance if felt and then pull rapidly.



10. For recoil start only - Move the choke lever to the "RUN" position.



11. For recoil start only - PULL-TO-RUN Pull the starter cord slowly until resistance if felt and pull rapidly to run the portable generator.



If the engine fails to start in 1-2 pulls with choke in the RUN position, move choke lever to START position and repeat the PULL-TO-PRIME step (9).

12. For electric start only - Flip the engine switch to the START (II) position for a few seconds and then release.



13. For electric start only - Move the choke lever to the RUN position.



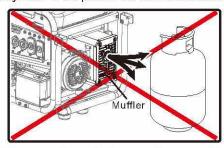
14. Allow portable generator to run at no load for a few minutes to stabilize before plugging in any electrical devices.

**NOTICE** If engine starts but fails to run, or if portable generator shuts down during operation, check oil level. See **Low Oll Shutdown** section for more information.

**NOTICE** Observing frost on LPG cylinder and regulator is common during operation and normally is not an indication of a problem. In unusual situations this frost may eventually restrict the flow of LPG gas to the generator resulting in deteriorating performance. In these rare situations it can be helpful to:

#### **OPERATION**

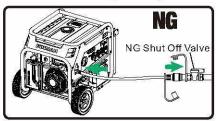
- Exchanging fuel cylinders to allow the first cylinder to warm up, repeating as necessary.
- Placing the LPG cylinder at the end of the generator near the handle, where engine fan
- air flows out from the generator. This air is slightly heated by air flowing over the engine.
   Do not place the LPG cylinder in the path of the muffler exhaust outlet.



 The LPG cylinder and components can be temporarily warmed by pouring warm water over them.

## 5. Starting the Generator on NG

- 1. Before starting the generator, check for loose or missing parts and for any damage which may have occurred during shipment. Ensure spark plug, muffler, fuel cap, and air cleaner are all in place.
- 2. Operate portable generator only outdoors and downwind at least 20 ft. (6 m) from occupied spaces with exhaust pointed away to reduce the risk of carbon monoxide accumulating.
- 3. Connect the NG hose to both the NG source and portable generator LPG/NG Hose Connector (inlet).



4. Fully open the NG source valve.



5. Turn the LPG/NG selector switch to NG position.



6. Turn the main fuel selector switch to LPG/NG position.



**NOTICE** When the main fuel selector switch is turned to the LPG/NG position, the indicator light will turn RED for up to 4 minutes (before going off). Starting the engine successfully anytime during the 4 minutes will turn the indicator light GREEN. See Indicator light-Battery Power Saving Mode section for more information.

7. Disconnect all electrical loads from the generator. Never start or stop the generator with electrical devices plugged in.



8. Move choke lever located on engine to "START" position.
(For electric start move to step (12))



9. For recoil start only - PULL-TO-PRIME Pull the starter cord 1-2 times. Pull slowly until resistance if felt and then pull rapidly.



10. For recoil start only - Move the choke lever to the "RUN" position.



11. For recoil start only - PULL-TO-RUN Pull the starter cord slowly until resistance if felt and pull rapidly to run the portable generator.



If the engine fails to start in 1-2 pulls with choke in the RUN position, move choke lever to START position and repeat the PULL-TO-PRIME step (9).

12. For electric start only - Flip the engine switch to the START (II) position for a few seconds and then release.



13. For electric start only - Move the choke lever to the RUN position.



14. Allow portable generator to run at no load for a few minutes to stabilize before plugging in any electrical devices.

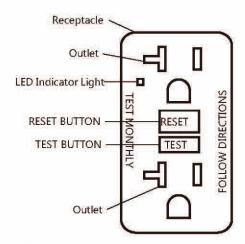
**NOTICE** If engine starts but fails to run, or if portable generator shuts down during operation, check oil level. See **Low Oil Shutdown** section for more information.

## 6. Connecting Electrical Loads

This portable generator has been pretested and adjusted to handle its full capacity. The voltage is regulated using an automatic voltage regulator (AVR). Readjusting the AVR will void warranty.

The duplex receptacle is equipped with GFCI protection. The GFCI protects against electric shock that may be caused if you become a path which electricity travels to reach earth. Even with a GFCI you may feel a shock, but the GFCI cuts power quickly so an average person should not suffer any injury. Manual test GFCI while generator is running to verify internal contacts will function

- Push the test button. The reset button will pop out, which should cut power to outlet.
- Press the reset button until it locks in the depressed position. If the GFCI does not reset as
  described do not use the receptacles, Call Firman customer service.
- If GFCI trips while in use, reset and test the outlet. Electric cords laying on the ground with worn insulation may trip the GFCI, only use cords in good condition.



#### SELF-TEST OPERATION

In addition to the manual test / reset feature the GFCI receptacle tests itself periodically to confirm the GFCI electronics are functional. The indicator light will be solid green when the GFCI is powered from the generator and working correctly.

**Self-test indications**: If the indicator light is solid orange or flashing red a problem may exist. Press the TEST button to trip the GFCI. If unable to reset, replace the GFCI.





WARNING! Generator voltage could cause electrical shock or burn resulting in death or serious injury.

- Damaged or overloaded extension cords could overheat, arc, and burn resulting death or serious injury.
- Use a ground fault circuit interrupter (GFCI) in any damp or highly conductive area, such as metal decking.
- Do not touch bare wires or receptacles.

#### **OPERATION**

- Do not use generator with electrical cords which are worn, frayed, bare or otherwise damaged.
  - Do not operate generator in the rain or wet weather.
- Do not run indoors to avoid wet conditions.
- Do not handle generator or electrical cords while standing in water, while barefoot, or while
- hands or feet are wet.
   Use listed transfer switch to prevent backfeed by isolating generator from electric utility workers.
- 1. Ensure circuit breaker on control panel is in the closed (on) position.
- 2. Start the generator with no electrical load attached.
- 3. Allow the engine to run for several minutes to stabilize.
- 4. Plug in and turn on the first item. It is best to attach the item with the largest load first.
- 5. Allow the engine to stabilize.
- 6. Plug in and turn on the next item.
- 7. Allow the engine to stabilize.
- 8. Repeat steps 5-6 for each additional item.



#### **Surge Protection**

There is a remote chance that voltage fluctuations may impair the proper functioning of some sensitive electronic equipment. Electronic devices, including computers and many programmable appliances may use components that are designed to operate within a narrow voltage range and may be affected by the portable generator's momentary voltage fluctuations. While there is no way to prevent all voltage fluctuations, you can take steps to protect your sensitive electronic equipment. Install a plug-in surge suppressor on the receptacles feeding your sensitive equipment. Surge suppressors come in single or multi-outlet styles. They are designed to protect against short duration voltage fluctuations.

## CO Alert TM

#### Carbon Monoxide (CO) Shutdown System

CO Alert automatically shuts down the engine when harmful levels of carbon monoxide accumulate around the generator or a CO Alert fault occurs. After shutdown, the CO Alert indicator light will blink for at least five minutes per the chart below.

CO Alert DOES NOT replace carbon monoxide alarms.

Install battery-powered carbon monoxide alarm(s) in your home. Don't run generator in enclosed areas.

Color	Description			
Red	Carbon monoxide accumulated around generator. Prior to restart move generator to an open, outdoor area downwind and at least 20 ft. (6 m) from occupied spaces with exhaust pointed away. Air out premises (open windows and doors) before reoccupying property. Automatic shutoff is an indication generator was improperly located.  If you start to feel sick, dizzy, weak, or your homes carbon monoxide alarm sounds while using this product, get to fresh air right away. Call emergency services. You may have carbon monoxide poisoning.			
Yellow	CO Alert fault occured*. See FIRMAN authorized service dealer.			

\*Yellow light will blink for five seconds at the startup of generator to show CO ALERT is functioning properly.

## 7. Stopping the generator

1. Turn off and remove all electrical loads.

Never stop the generator with electrical devices plugged in and turned on.

Never stop the engine by moving the choke to the start position.



Let the generator run at no-load for one minute to stabilize internal temperatures of the engine and generator.

2. Turn the main fuel selector switch to OFF (O) position.



3. Fully close the LPG cylinder knob and NG source valve.





#### **MAINTENANCE SCHEDULE**

ITEM	NOTES	Daily(Before operation)	Initial 25 hours	Every 50 hours	Every 100 hours (or annual)	Every 250 hours
Spark Plug	Check condition. Adjust gap and clean. Replace if necessary.				√	
Facility Oil	Check oil level.	<b>√</b>				
Engine Oil	Replace.		√		√	
Air Filter	Clean, replace if necessary.			4		
Fuel	Clean fuel tank strainer. Replace if necessary.				V	
Fuel Line	Check fuel hose for cracks or other damage. Replace if necessary.	√.				3
LPG Regulator /Hose Assy.	Check for damage and leaks. Replace if necessary.	<b>√</b>				
Exhaust	Check for leakage. Retighten or replace gasket if necessary.	√				
System	Check spark arrester screen. Clean/Replace if necessary.				√	
Engine	Check adjust valve clearance. *					<b>√</b>
Liigiile	Clean combustion chamber. *					4
Fittings/ Fasteners	Check. Replace if necessary.				√	

<sup>\*</sup> To be performed by knowledgable/experienced owner or by authorized service center.

#### **General Recommendations**

Regular maintenance will improve the performance and extend the life of the generator. See any authorized dealer for service.

The generator's warranty does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, the operator must maintain the generator as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your generator.

All service and adjustments should be made at least once each season. Follow the requirements in the maintenance shedule chart above.

**NOTICE** Once a year you should clean or replace the spark plug and replace the air filter. New spark plugs and clean air filter assure proper fuel-air mixture and help your engine run at peak performance and last longer.

## **When Transporting Generator**

Transport with fuel tank EMPTY or with main fuel valve in OFF position.

Do not tip generator at an angle which causes fuel to spill.

Disconnect LPG/ NG fuel hose and securely stow away.

## **ENGINE MAINTENANCE**

To prevent accidental starting, remove and ground spark plug wire before performing any service.

## **Change Engine Oil**

weather change the oil more often.

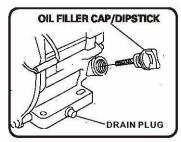
Change engine oil every 100 hours. (for a new engine, change oil after 25 hours.)
If you are using your generator under extremely dirty or dusty conditions, or in extremely hot

CAUTION! Avoid prolonged or repeated skin contact with used motor oil. Used motor oil has been shown to cause skin cancer in certain laboratory animals. Thoroughly wash exposed areas with soap and water.

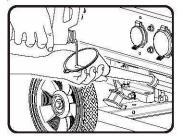


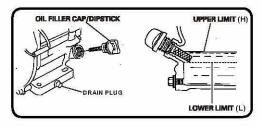
KEEP OUT OF REACH OF CHILDREN. DON'T POLLUTE. CONSERVE RESOURCES. RETURN USED OIL TO COLLECTION CENTERS.

(a) On a level surface drain oil into a suitable container by removing the drain plug and the oil filler cap while the engine is warm.



(b) Reinstall the drain plug and fill the engine with oil until it reaches the HIGH(H) level on the oil filler dipstick.



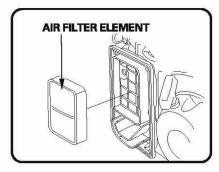


**NOTICE** We recommend using SAE 10W-30 APISL or higher oil for best performance. Do not use special additives. See **Oil and Gasoline / LPG/ NG** 

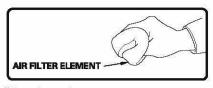
## Air Filter Maintenance

(a) Carefully remove foam air filter element and wash it with liquid detergent and water only. Squeeze dry in a clean cloth.





(b) Saturate foam air filter element with clean engine oil and squeeze in a clean cloth to remove excess oil.

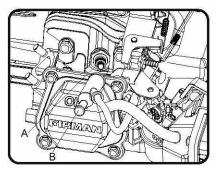


(c) Reinstall clean or new air filter element.

## **Spark Plug Maintenance**

Changing the spark plug will help your engine start easier and run at peak performance.

- (a) Remove the spark plug boot.
- (b) Remove spark plug using provided wrench.



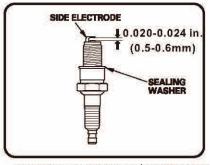
A-Spark plug

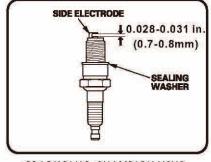
## Maintenance - Storage

(c) Inspect spark plug for damage and clean with a wire brush before reinstalling. Replace if damaged.

(d-1) For spark plug FIRMAN P/N 330723001 - Adjust the electrode gap to 0.020 - 0.024 in. (0.5 - 0.6 mm).

- (d-2) For spark plug CHAMPION N9YC Adjust the electrode gap to 0.028 0.031 in. (0.7 0.8 mm). (e) Seat spark plug in position and thread by hand to prevent cross threading.
- (f) Tighten plug with provided wrench and put the spark plug boot back on spark plug.





SPARK PLUG: FIRMAN P/N 330723001

SPARK PLUG: CHAMPION N9YC

SPARK PLUG: FIRMAN P/N 330723001 or CHAMPION N9YC

## **Maintenance Valve Clearance**

Intake: 0.005 - 0.007 in. (0.13 - 0.17 mm) Exhaust: 0.007 - 0.009 in. (0.18 - 0.22 mm)

## **Muffler and Spark Arrester**



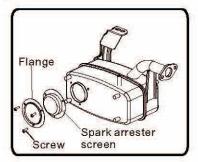
WARNING! Contact with muffler area could cause burns resulting in serious injury.

- Do not tough hot parts.
- It is a violation of California Public Resource Code, Section 4442, to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the exhaust system is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order. Other states or federal jurisdictions may have similar laws, reference Federal Regulation 36 CFR Part 261.52.

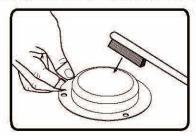
#### Inspect Muffler and Spark Arrester

1.Inspect the muffler for cracks, corrosion, or other damage.

2.Remove the screws securing the spark arrester in place and the remove it from muffler.



3. Carefully remove the carbon deposits from the spark arrester screen with a wire brush.



- 4. Replace the spark arrester if it is damaged. If replacement parts are required, make sure to use only FIRMAN original equipment replacement parts.
- 5. Position the spark arrester on the muffler and attach with the screws.

NOTICE Failure to clean or replace spark arrester may result in decreased engine performance.

## **GENERATOR MAINTENANCE**

Run the generator at least 30 minutes every month.

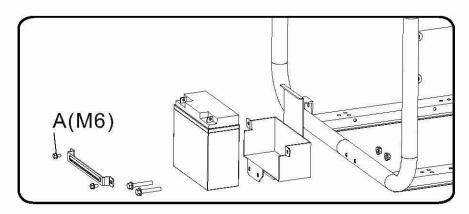
Make certain that the portable generator is kept clean and dry.

Do not expose the unit to excessive dust, dirt, moisture or corrosive vapors.

Do not insert any objects through cooling slots.

Before each use inspect underneath the generator for signs of oil or fuel. Clean any accumulated debris. Keep area around muffler free from any debris. Use a soft bristle brush to remove dirt or caked on oil. Use a damp cloth to clean all exterior surfaces.

## **Battery Replacement**



- 1. Remove the spark plug boot from spark plug.
- 2. Remove the nut and bolt from the negative(-) post first, then the positive(+) post.
- 3. Loosen and remove the fasteners(A) on the battery holding bracket.
- 4. Remove the battery and recycle.
- 5. Install the new battery with the following specification: 12V sealed lead acid 15AH

LXWXH:7.09X2.95X6.5inch(180X75X165mm)

- 6. Connect the red positive (+) battery cable to the battery first.
- 7. Connect the black negative (-) battery cable to the battery second.
- 8. Cover the posts with boots provided.
- 9. Install the spark plug boot onto spark plug.

## **Battery Charging**

The battery powers the starter motor and control module. This portable generator is equipped with an automatic battery charging circuit. The battery will receive charging voltage only when the engine is running. The battery will maintain a proper charge if the portable generator is used on a regular basis (about once every two weeks). If it is used less frequently, the battery should be connected to a trickle charger (not included) or battery maintainer (not included) to keep the battery properly charged. If the battery is not able to start the engine, it can be started manually only in the GAS position by pulling the engine recoil cord. If the battery voltage is extremely low, the charging circuit may not be able to re-charge the battery. In this case, the battery must be connected to a standard automotive style battery charger for re-charging before it can be used.

## **Long Term Storage**

It is important to prevent gum deposits from forming in essential fuel system components such as the carburetor, fuel hoses or tank during storage. Alcohol-blended fuels (called gasohol, ethanol or methanol) attract moisture, which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

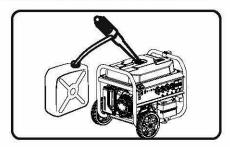
When the generator set is being stored for more than one month, follow these instructions to avoid engine problems:



**WARNING!** Fuel and its vapors are extremely flammable which could cause burns or fire resulting in death or serious injury.

Do not store fuel near any ignition sources.

When draining fuel move generator outdoors and use a commercially available non-conductive vacuum siphon. Fuel must be drained into an approved container.



- 1-Treat any stored fuel with fuel stabilizer.
- 2-When storing generator with gasoline in fuel tank, operate the engine for 5-10 minutes to circulate treated fuel into fuel lines and carburetor before shutdown.
- 3- There is no need to drain gasoline from the generator fuel tank if fuel stabilizer is added.
- 4-FUEL STARVATION: If you elect to drain fuel tank move generator outdoors. Once fuel tank is drained turn main fuel selector switch to GAS position. Start and run the portable generator outdoors until engine stops from lack of gasoline. This will drain remaining gasoline from tank, fuel lines, and carburetor.
- 5-Always turn main fuel selector switch to OFF position prior to storage.
- 6-Allow the portable generator to cool before cleaning and storage.
- 7-Change oil.
- 8-Remove spark plug boot and spark plug. Pour about one teaspoon of engine oil through the spark plug hole, then slowly pull the recoil starter several times to distribute the oil in the cylinder. Reinstall the spark plug and attach the spark plug boot. Pull recoil slowly until resistance is felt. This will close the valves so no moisture enters the engine cylinder.
- 9-Cover the portable generator and store in a clean, dry place out of direct sunlight and away from any ignition sources.

Any damage or hazards caused by using improper fuel, improperly stored fuel, and/or improperly formulated stabilizers, are not covered by manufacturer's warranty.

Do not store gasoline from one season to another season.

English

# **Troubleshooting - Specifications**

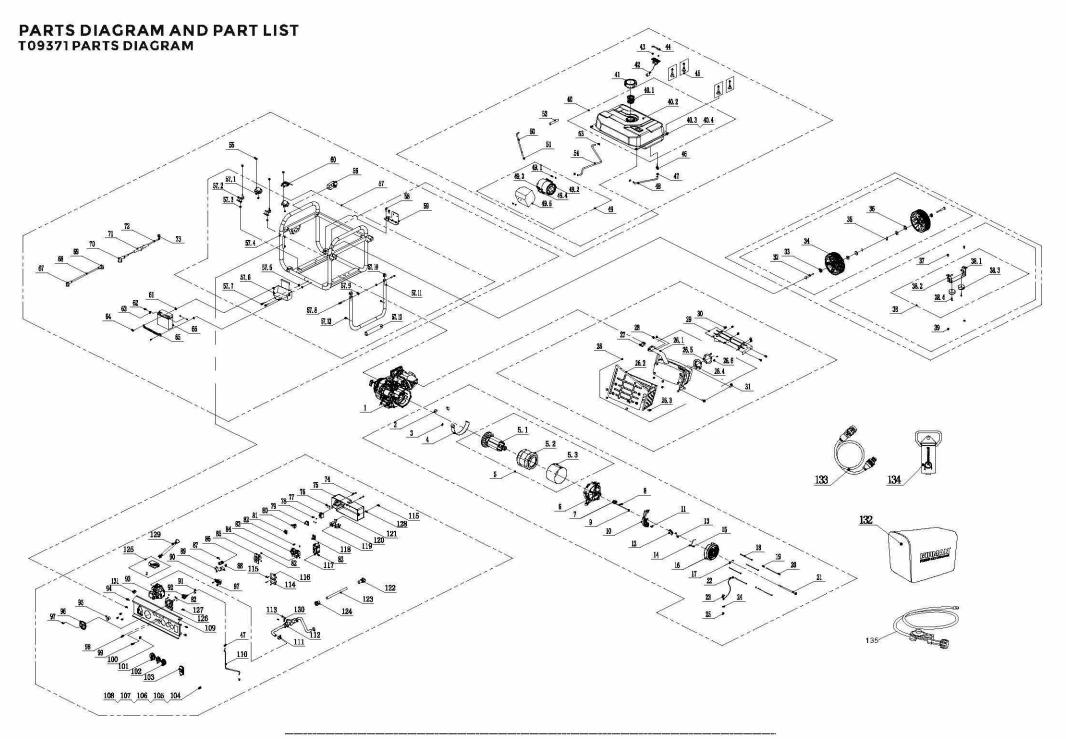
Problem	Cause	Correction
	I. Circuit breaker is open.	1. Reset circuit breaker.
	2. Fault in generator.	2. Contact authorized service facility
Engine is running, but no	3. Poor connection or defective cord set.	3. Check and repair.
AC output is available.	4. Connected device is bad.	<ol><li>Connect another device that is in good condition.</li></ol>
	1. Short circuit in a connected load.	1. Disconnect shorted electrical load
Engine runs good at no-load but "bogs down"	<ol><li>Engine speed is too slow.</li></ol>	2. Contact authorized service facility
when loads are connected.	<ol><li>Shorted generator circuit.</li></ol>	3. Contact authorized service facility
	4. Clogged or dirty fuel filter.	4. Clean or replace fuel filter.
	1. Fuel selector switch set to OFF (O	1. Set fuel selector switch to "GAS"
	position.	or "LPG/NG" position.
	<ol><li>The indicator light is OFF or flashing red.</li></ol>	<ol> <li>Must have solid red indicator light to be able to start the engine.</li> </ol>
	3. Low oil level.	<ol><li>Fill crankcase to proper level or place generator on level surface</li></ol>
Firefore will make black about	4. Dirty air cleaner.	4. Clean or replace air cleaner.
Engine will not start; starts and runs rough or shuts	5. Out of gasoline.	5. Fill fuel tank with gasoline.
down when running.	6. Stale gasoline.	6. Drain fuel tank and carburetor; fil
observed designation of their fact of their	7. Spark plug wire not connected to	with fresh gasoline.
	spark plug.	7. Connect wire to spark plug.
	8. Bad spark plug.	8. Replace spark plug.
	9. Water in gasoline.	<ol><li>9. Drain gas tank and carburetor; fill with fresh gasoline.</li></ol>
	10. Flooded.	10. Wait 5 minutes and re-crank engine
	11. Excessively rich fuel mixture.	11. Contact authorized service facility.
	<ol><li>Clogged or dirty fuel filter.</li></ol>	12. Clean or replace fuel filter.
	<ol> <li>Starting battery may have insufficient charge.</li> </ol>	<ol> <li>Check battery output and charge battery as necessary.</li> </ol>
	14. Out of LPG/NG.	14. Replace LPG cylinder/ check NG supply.
	15. LPG cylinder knob / NG supply valve is not open.	15. Fully open LPG cylinder knob / NG supply valve.
	16. Out of battery power.	16. Start Engine in "GAS" position. Charge or replace battery.
	1. Load is too high.	1. Don't Overload Generator
Engine lacks power.	Dirty air filter.     Clogged or dirty fuel filter.	Replace air filter.     Clean or replace fuel filter.
10000	4. Clogged spark arrester.	4. Clean or replace spark arrester.
Engine"hunts"or falters.	Carburetor is running too rich or too lean.     Clogged or dirty fuel filter.	Contact authorized service facility     Clean or replace fuel filter.
	Out of gasoline or LPG/NG.	Fill fuel tank with gasoline or replace
	i. Out of gasonile of EPO/140.	LPG cylinder / check NG supply.
Engine shuts down when	2. Dirty air cleaner.	2. Clean or replace air cleaner.
running.	3. Low oil level.	Fill crankcase to proper level or place generator on level surface.
Engine shuts down and yellow CO fault light blinking.	1. CO system fault	Contact authorized FIRMAN service facility.

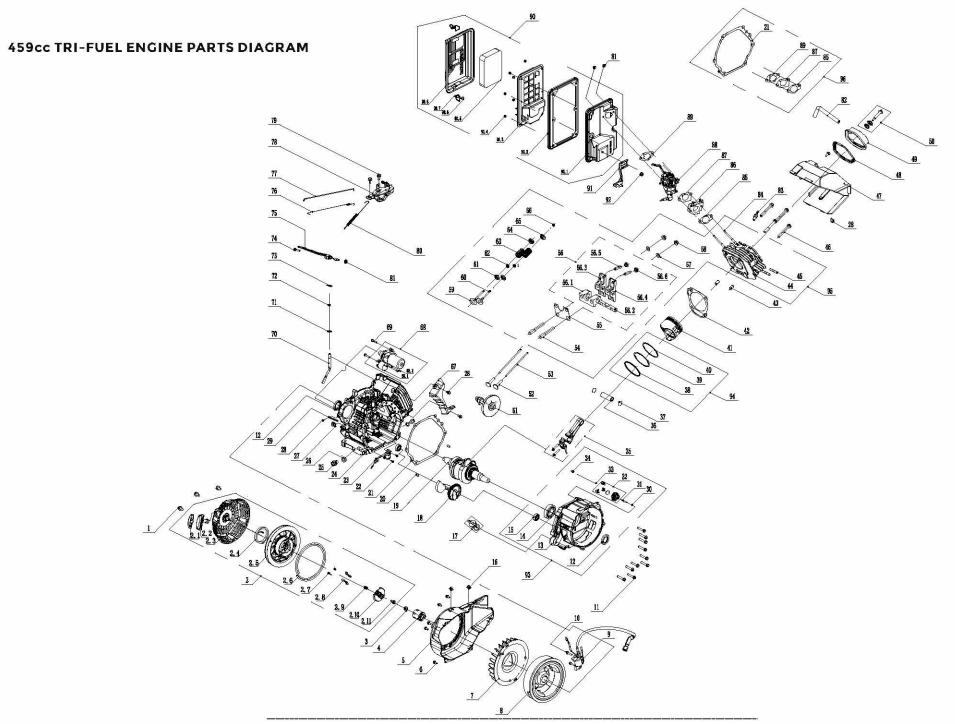
For all other issues, contact authorized dealer or Firman customer service.

#### **SPECIFICATIONS**

Model		T09371				
Starting Watts	11600(	GASOLINE)/10400(LPC	5)/8650(NG)			
Running Watts*	9300(GASOLINE)/8300(LP		/6900(NG)			
Rated AC Voltage	120/240V					
Rated Fequency		60Hz				
Phase		Single				
Voltage Regulator		AVR				
Power Factor		J				
Alternator Type		Brushed				
Engine		FIRMAN				
Engine Type	Single C	ylinder, 4-Stroke OHV	Air Cooled			
Displacement		459cc				
Low Oil Shutdown	Yes					
Ignition System	Breakless Ignition Type, Flywheel Magneto					
Starting System		t				
Fuel	Unleaded Automotive Gasoline/LPG/NG					
Capacity Fuel Tank		9.0 U.S. Gallons (3	4L)			
Lubricating Oil Capacity	40.6 oz (1.2L)					
Carburetor Type	Float					
Air Cleaner	Polyurethane Type					
P.T.O. Shaft Rotation	Counter Clockwise (Facing P.T.O.)		P.T.O.)			
Oìl Type	See "Add Engine Oil" Section		tion			
AC Grounding System	Neutral Bonded To Frame					
Natural gas fuel pressure range	7-11 inches water colum	n (0.25-0.40 psi)(13-20mr	n mercury)(1.7-2.7 kpa)			
	No Load	Half Load	Full Load			
Natural gas fuel consumption	72ft <sup>3</sup> /hr(2m <sup>3</sup> /hr) 72,000 BTU/h(21,101 W)	86ft <sup>3</sup> /hr(2.4m <sup>3</sup> /hr) 86,000 BTU/h (25,204 W)	126.7ft <sup>3</sup> /hr(3.5m <sup>3</sup> /hr) 126,700 BTU/h (37,126 W)			
LPG fuel consumption	15.6ft <sup>3</sup> /hr(1.6L/hr) 39,000 BTU/h (11,429 W)	31ft <sup>3</sup> /hr(3.2L/hr) 77,500 BTU/h (22,713 W)	62.7ft³/hr(6.5L/hr) 156,163 BTU/h (45,757 W)			

\*Generator certified in accordance with CSA (Canadian Standards Association) standard C22.2No. 100-14, Motors and Generators and complies with PGMA (Portable Generator Manufacturers' Association) standard ANSI/PGMA G300-2018, Safety and Performance of Portable Generators.





# Parts Diagrams - Parts Lists - Wiring Diagram

#### **T09371 Portable Generator**

2000		able dellerator		21.11	See a comment of the	<u> </u>	
	Part Number		Qty.	-	Part Number	W	Qty.
1		Engine Subassembly	1	38.4	REVENUE DESCRIPTION	Flange Bolt M6×25	2
2		Rubber Cap B	2	_	336713558		2
3	336718308		1			Fuel Tank Assy	1
4	Commence of the Commence of th	Generator Wind Shield	1			Fuel Filter, Wire Mesh	1
5		Rotor And Stator Set	1		392715513	Fuel Tank Assy	1
5.1		Rotor Comp	1	-	336713542	Grommet, Fuel Tank	4
5.2		Stator Assy	1		357713600		4
5.3		Stator Cover	1	41		Fuel Tank Cover Assembly	1
6	-1-50/West 1/ D1/100/D101010101000	Generator End Cover	1	42		Fuel Gauge Assy.	1
7		Carbon Brush Assembly	1	43			2
8		Carbon Brush Holder	1	44	336713547	Fuel Gauge Display	1
9		Bolt &washer Assemblies	1	45	310715064		4
10	392755500	1: 30: VA100	1	46		Tank Fitting With Filter	1
11		Flange Bolt M5×16	2	47	330713508	Clip (φ10.5×8)	4
12	336713523	Terminal Block	1	48	392725502	Hose,fuel	1
13	336713520	Bolt &washer Assemblies	2			Carbon Canister(p08005)	1
14	357713599	Ground Wire	1	49.1	336718314	Nut M6	4
15	336713519	Flange Bolt M5×16	1	49.2	393723014	Carbon Canister	1
16	392715509	Generator End Cover Cap	1	49.3	393718300	Carbon Canister Holder	2
17	336713507	Flange Bolt M5×12	2			Carbon Canister Shield	2
18	380713506	Flange Bolt M6×200	4	49.5	393713020	Carbon Tank Cover	1
19	336713577	Nut M5(ground)	2		393723002		1
20	380713507	Side Cover Bolt M5×229	2	51	393713040	Clamping	2
21	380713508	Flange Bolt M10×285	1	52	357713546	Sleeve	1
22	336713514	Ground Wire	1	53	317713553		1
23	336718301	Bolt M6x12	1	54	393723002	The same of the sa	1
24	336713516	External Teeth Lock Washer Ø6	1	55	357713531		4
25	336713517	Nut M6	1	56		Hose Holder	1
26	393418300	Muffler Assembly	1	57	392415503		1
26.1		Muff Comp	1		357713532		2
		Muffler Front Cover	1		357713533	The state of the s	2
71.5	THE RESERVE TO SERVE THE PROPERTY OF THE PARTY OF THE PAR	Flange Bolt M6×12	9		336713558		4
	17	Arrester, spark	1	1	392715514	Frame	1
		Holder,spark Arrester	1	1	336713558		2
		Screw&washer Assy M5×14	3			Supporter Battery	1
27	357713520		1	_		Flange Bolt M8×60	2
28	336713558	Constitution Constitution	2			Flange Bolt M8×55	2
29		Muffler Cover	1		336713558		2
30		Bolt&washer Assy M6×12	8	William Company		Plug Handle	2
31		Bolt M8x20	2		392715515		1
32	392715512		2	+		Cover, Handle	1
33		Plug, Wheel	2		340725508		2
34	392725501		2	1		Flange Bolt M8×12	2
35	357713536	CAUSE IA DE MINATORE	2	2020.00		Carbon Canister Holder	1
36		Flat Washer Ø10	4			Board, Isolator	1
37	17	Flange Bolt M8×16	2	61	336718314	Y	2
38		Support Leg Assy	1	62	336713578		2
	336718314		2	63		Screw&washer Assy M5×10	2
	PA	Support Leg	1	64		Flange Bolt M6×15	2
		Rubber, Support	2	65		Pintch, battery	1
38.3	330/1335/	Rubber, Support	2	65	595715035	Pinten, battery	318

# Parts Diagrams - Parts Lists - Wiring Diagram

NO.	Part Number	Description	Qty.	NO.	Part Number	Description	Qty.
66	Access to the second se	Battery 12V 15AH	1		No. 17. Carolina and Carolina a	Control Module&vf Module	1
67	357713570	Sheath,connecter Red	i	_	357713547	Receptacle GFCI	1
68	392715520		i		-	Breaker Cover	i
69		Sheath	i			Double-pole Circuit Breaker 30A	1
70	**	Sheath.connecter Black	i i	_		AC 20A Breaker, Push Button	
71		Battery Cable(female 180mm)	-	1000000	TO DAD BY THE STATE OF THE STAT	Screw&washer Assy M4×8	6
72	15	Battery Cable (male 180mm)	1		357713548		1
73	M	Flange Bolt M6×8	1		357713546		i
74		Screw&washer Assy M5×38	2		357713545	Grommet	1
75	392725504	<del>,</del>	1			Control Module	1
76		Screw&washer Assy M5×8	4	_		Flange Bolt M5×12	i
77		Circuit Breaker Amp 38.8A	ī			Screw&washer Assy M4×14	i
78		Screw&washer Assy M3×6	4		329713608	5.77	i
79		Breaker Cover	1	_		CO Connect Wires	1
80	336713827		1	_		Selector Switch Cover	1
199001		Engine Switch Cover	Ħ		336723606	The state of the s	i
81		Flange Bolt M4	12		380727001		1
82 83	*		1		7		
		Receptacle L14-30R	i	-		Power Cord 1195	1
84		Socket L5-30R	1	1		Power cable bundling	1
85		Receptacle 14-50R	1	155	330/13834	LPG regulator	1
86		Micro Switch 1		-			
87	17	Tapping Screw St2.9×32	2	+			H
88		Tapping Screw St2.9×19	2	1			
89		Micro Switch 2	2		÷.		
90	357713586	The state of the s	1	-			$\vdash$
91		Screw&washer Assy M4×20	2	1	,-		
92	**	Fuel Valve Assy.	1	+			
93		Main Ragulator Assy.	1	-			
94	336718302		7	+			
95		LPG Inlet Cover	1				$\vdash$
96		Fuel Selector Switch	1				
97	X	Screw&washer Assy M4×14	3	-			
20207		CO Shutdown Indicator Light	1	-			$\vdash$
99	0	Indicator Light	1	-			
	A commence of the second	Breaker Cover	1	-			-
		Outlet Cover TT-30R	1	1			
102	11	Outlet Cover L5-30R	2	+	Q.		<u> </u>
		Outlet Cover 5-20R GFCI	1	-			
		Flange Bolt M6×22	1	-	į		
	357713543		2	-			
		Lock Washer Ø6	2	-			
107		Flat Washer Ø6	2	-			
100000000000000000000000000000000000000		External Teeth Lock Washer Ø6	1	-			$\vdash$
		Control Panel	1	-			
	393755001		1	-			
111	380713545		2	-			
		LPG-NG Selector Switch Assembly	1	-			<u> </u>
70.5000		Screw&washer Assy M5×10	2	-			_
	336713818	MOJEWALES STRAIN CONTRACTOR OF THE STRAIN CONT	1	-			
115	336713565	Screw M5×14	5	1			

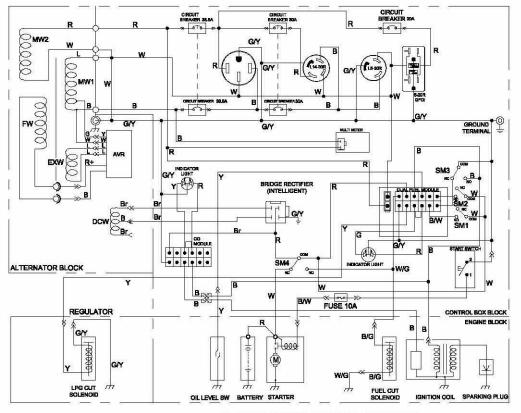
# Parts Diagrams - Parts Lists - Wiring Diagram

# FIRMAN 459cc Tri-fuel Engine

1   336718308   Flange Bolf M6×8   2   357423500   Starting Cover Assy   2.1   336728300   Handle Core   2.2   336728301   Recoil Starter Knob   2.3   357723579   Starting Cover   2.4   357723582   Recoil Starter Pulley   2.6   393723006   Recoil Starter Pulley   2.6   393723006   Recoil Starter Pulley   2.8   336723592   Ratchet Starter   2.9   336723592   Ratchet Starter   2.9   336723593   Ratchet Guide   2.11   336723593   Ratchet Guide   2.11   336723593   Ratchet Guide   2.11   336723593   Ratchet Guide   Bolt   3   357723572   Starter Pulley Comp   5   392715500   Fan Corer Comp   6   336718302   Flange Bolt M6×12   7   392718301   Cooling Fan   8   380418301   Ignition   10   357723516   Flange Boltm8*40   12   357723516   Flange Boltm8*40   12   357723505   Radial Ball Bearing   13   393713011   Crankcase Cover   14   357723505   Radial Ball Bearing   15   357723507   Radial Ball Bearing   16   375718321   Wire Clip   17   393723009   Oil Filler Cap Assembly   18   357723507   Balance Gear   19   392715501   Crankshaft Comp   20   336723501   Dowel Pin 9*14   21   393723008   Case Cover Packing   22   336723501   Drain Plug Bolt   23   357723502   Drain Plug Bolt   23   393713010   Crankcase Assy   25   357723502   Drain Plug Bolt   23   393713010   Crankcase Assy   25   357723503   Oil Level Switch Assy   25   357723501   Drain Plug Bolt   30   392715504   Governor Shaft   29   393713009   Wire Clip   30   392715504   Governor Shaft   30   392715505   Governor Shaft   30   392715505   Governor Shaft   30   392715506   Governor Shaft   30   392715506   Governor Shaft   30   392715506   Governor Shaft   30   392715506   Governor Shaft   30   393713014   First Ring Set   41   393713018   Piston Pin   Ston Pin   30   393713014   First Ring Set   41   393723007   Piston Pin   Oilip   30   393713014   First Ring Set   41   393723010   Cylinder Head Casket   42   393723010   Cylinder Head Casket   43   393713014   First Ring Set   44   393713018   Piston Pin   30   30   30   30   30   30   30   3	
2         357423500         Starting Cover Assy           2.1         336728301         Handle Core           2.2         336728301         Recoil Starter Knob           2.3         357723579         Starting Cover           2.4         357723580         Starter Return Spring           2.5         357723582         Recoil Starter Pulley           2.6         393723006         Recoil Starter Rope           2.7         336723590         Ratchet Spring           2.8         336723591         Ratchet Guide Spring           2.1         336723592         Ratchet Guide Bolt           2.1         336723593         Ratchet Guide Bolt           2.1         336723571         Special Nut           4         357723572         Starter Pulley Comp           5         392715300         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723516         Flange Boltm8*40           12         357723515         Oil Seal           13         39371301	Qty.
2.1         357423500         Starting Cover Assy           2.1         3367283001         Handle Core           2.2         336728301         Recoil Starter Knob           2.3         357723579         Starting Cover           2.4         357723580         Starter Return Spring           2.5         357723582         Recoil Starter Pulley           2.6         393723006         Recoil Starter Rope           2.7         336723590         Ratchet Spring           2.8         336723591         Ratchet Guide Spring           2.1         336723592         Ratchet Guide Bolt           2.1         336723593         Ratchet Guide Bolt           2.1         336723571         Special Nut           4         357723572         Starter Pulley Comp           5         392715300         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723516         Flange Bolt M6×12           12         357723516         Flange Boltm8*40           12	3
2.1         336728300         Handle Core           2.2         336728301         Recoil Starter Knob           2.3         357723579         Starting Cover           2.4         357723580         Starter Return Spring           2.5         357723582         Recoil Starter Pulley           2.6         393723006         Recoil Starter Rope           2.7         336723590         Ratchet Spring           2.8         336723591         Ratchet Guide Spring           2.1         336723593         Ratchet Guide Bolt           3.1         336723591         Ratchet Guide Bolt           3.1         336723593         Ratchet Guide Bolt           3.1         336723572         Starter Pulley Comp           5.392715500         Fan Corer Comp           6.336718302         Flange Bolt M6×12           7.392718301         Cooling Fan           8.380418300         Flywheel Comp           9.380418301         Ignition           10.357723506         Bolt           11.357723515         Oil Seal           12.357723506         Radial Ball Bearing           14.357723506         Radial Ball Bearing           15.367723507         Balance Gear           1	1
2.2         336728301         Recoil Starter Knob           2.3         357723579         Starting Cover           2.4         357723580         Starter Return Spring           2.5         357723582         Recoil Starter Rope           2.6         393723006         Recoil Starter Rope           2.7         336723589         Ratchet Spring           2.8         336723591         Ratchet Guide Spring           2.1         336723591         Ratchet Guide Bolt           3.1         357723571         Special Nut           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723515         Oil Seal           12         357723505         Radial Ball Bearing           15         357723506         Radial Ball Bearing           16         375718321         Wire Clip           17         393723007         <	1
2.3         357723579         Starter Return Spring           2.5         357723582         Recoil Starter Pulley           2.6         393723006         Recoil Starter Rope           2.7         336723589         Ratchet Spring           2.8         336723592         Ratchet Starter           2.9         336723591         Ratchet Guide Spring           2.1         336723593         Ratchet Guide Bolt           3.1         336723572         Starter Pulley Comp           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723569         Bolt           12         357723505         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723007         Balance Gear           19         392715501 <t< td=""><td></td></t<>	
2.4         357723580         Starter Return Spring           2.5         367723582         Recoil Starter Pulley           2.6         393723006         Recoil Starter Rope           2.7         336723589         Ratchet Spring           2.8         336723590         Ratchet Starter           2.9         336723591         Ratchet Guide Spring           2.1         336723593         Ratchet Guide Bolt           3.1         357723571         Special Nut           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723569         Bolt           12         357723505         Radial Ball Bearing           15         357723506         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723501	1
2.4         357723580         Starter Return Spring           2.5         367723582         Recoil Starter Pulley           2.6         393723006         Recoil Starter Rope           2.7         336723589         Ratchet Spring           2.8         336723590         Ratchet Starter           2.9         336723591         Ratchet Guide Spring           2.1         336723593         Ratchet Guide Bolt           3.1         357723571         Special Nut           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723569         Bolt           12         357723505         Radial Ball Bearing           15         357723506         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723501	1
2.5         357723582         Recoil Starter Pulley           2.6         393723006         Recoil Starter Rope           2.7         336723589         Ratchet Spring           2.8         336723591         Ratchet Suide Spring           2.9         336723592         Ratchet Guide Spring           2.1         336723593         Ratchet Guide Bolt           3.3         357723572         Starter Pulley Comp           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723568         Bolt           11         357723516         Flange Boltm8*40           12         357723506         Radial Ball Bearing           15         357723507         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723007         Balance Gear           19         392715501 </td <td>1</td>	1
2.6         393723006         Recoil Starter Rope           2.7         336723589         Ratchet Spring           2.8         336723590         Ratchet Starter           2.9         336723591         Ratchet Guide Spring           2.11         336723593         Ratchet Guide Bolt           3         357723571         Special Nut           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723569         Bolt           12         357723505         Flange Boltm8*40           12         357723506         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723007         Radial Ball Bearing           18         357723501         Crankshaff Comp           20         336723507         Balance Gear<	
2.7         336723589         Ratchet Spring           2.8         336723590         Ratchet Starter           2.9         336723591         Ratchet Guide Spring           2.1         336723593         Ratchet Guide Bolt           3.1         336723571         Special Nut           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723516         Flange Boltm8*40           12         357723515         Oil Seal           13         393713011         Crankcase Cover           14         357723505         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723501         Crankshaft C	1
2.8         336723590         Ratchef Starter           2.9         336723592         Ratchet Guide Spring           2.1         336723591         Ratchet Guide Bolt           2.11         336723571         Special Nut           3         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723505         Radial Ball Bearing           13         393713011         Crankcase Cover           14         357723505         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723501         Crankshaft Comp           20         336723501	1
2.8         336723590         Ratchef Starter           2.9         336723592         Ratchet Guide Spring           2.1         336723591         Ratchet Guide Bolt           2.11         336723571         Special Nut           3         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723505         Radial Ball Bearing           13         393713011         Crankcase Cover           14         357723505         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723501         Crankshaft Comp           20         336723501	2
2.9         336723592         Ratchet Guide Spring           2.1         336723591         Ratchet Guide Bolt           3         357723571         Special Nut           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723516         Flange Boltm8*40           12         357723515         Oil Seal           13         393713011         Crankcase Cover           14         357723505         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723501         Drain Plug	2
2.1         336723591         Ratchet Guide           2.11         336723593         Ratchet Guide Bolt           3         357723571         Special Nuf           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723569         Bolt           12         357723515         Oil Seal           13         393713011         Crankcase Cover           14         357723506         Radial Ball Bearing           15         357723507         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaff Comp           20         336723501         Dowel Pin 9*14           21         393723003         Case Cover Packing	
2.11         336723593         Ratchet Guide Bolt           3         357723571         Special Nut           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723515         Oil Seal           12         357723515         Oil Seal           13         393713011         Crankcase Cover           14         357723505         Radial Ball Bearing           15         357723506         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723501         Dowel Pin 9*14 </td <td>1_</td>	1_
3         357723571         Special Nut           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723505         Radial Ball Bearing           13         393713011         Crankcase Cover           14         357723505         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723501         Drankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cove	1
3         357723571         Special Nut           4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723505         Radial Ball Bearing           13         393713011         Crankcase Cover           14         357723505         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723501         Drankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cove	1
4         357723572         Starter Pulley Comp           5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723516         Flange Boltm8*40           12         357723515         Oil Seal           13         393713011         Crankcase Cover           14         357723505         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723501         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723502         Drain Plug Bo	1
5         392715500         Fan Corer Comp           6         336718302         Flange Bolt M6×12           7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723568         Bolt           11         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723506         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723002         Crankshaft Comp           22         336723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723502         Drain Plu	1
6 336718302 Flange Bolt M6×12 7 392718301 Cooling Fan 8 380418300 Flywheel Comp 9 380418301 Ignition 10 357723569 Bolt 11 357723516 Flange Boltm8*40 12 357723515 Oil Seal 13 393713011 Crankcase Cover 14 357723506 Radial Ball Bearing 15 357723507 Radial Ball Bearing 16 375718321 Wire Clip 17 393723009 Oil Filler Cap Assembly 18 357723507 Balance Gear 19 392715501 Crankshaft Comp 20 336723501 Dowel Pin 9*14 21 393723008 Case Cover Packing 22 336723501 Dowel Pin 9*14 23 357723503 Oil Level Switch Assy 24 393713010 Crankcase Assy 25 357723501 Drain Plug Bolt 26 357723502 Drain Plug Washer 27 393723007 Packing 28 336718301 Flange Bolt M6×12 29 393713009 Wire Clip 30 392715502 Washer 31 392715504 Governor Shaft 32 392715505 Governor Shaft 33 392715506 Governor Shaft Clip 34 392715506 Governor Shaft 35 357723517 Connecting Rod Assembly 36 393713039 Piston Pin 37 380723502 Piston Pin Clip 38 393713014 First Ring Set 40 393713014 First Ring Set 41 393713038 Piston 42 393723010 Cylinder Head Casket 43 357723544 Dowel Pin	
7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723505         Radial Ball Bearing           13         393713011         Crankcase Cover           14         357723505         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723507         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723503         Oil Level Switch Assy           23         357723503         Oil Level Switch Assy           24         393713010	1
7         392718301         Cooling Fan           8         380418300         Flywheel Comp           9         380418301         Ignition           10         357723569         Bolt           11         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723516         Flange Boltm8*40           12         357723505         Radial Ball Bearing           13         393713011         Crankcase Cover           14         357723505         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723507         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723503         Oil Level Switch Assy           23         357723503         Oil Level Switch Assy           24         393713010	5
8 380418300 Flywheel Comp 9 380418301 Ignition 10 357723569 Bolt 11 357723515 Oil Seal 12 357723515 Oil Seal 13 393713011 Crankcase Cover 14 357723506 Radial Ball Bearing 15 357723505 Radial Ball Bearing 16 375718321 Wire Clip 17 393723009 Oil Filler Cap Assembly 18 357723501 Crankshaft Comp 19 392715501 Crankshaft Comp 20 336723501 Dowel Pin 9*14 21 393723008 Case Cover Packing 22 336723526 Flange Bolt M6×15 23 357723503 Oil Level Switch Assy 24 393713010 Crankcase Assy 25 357723501 Drain Plug Bolt 26 357723502 Drain Plug Washer 27 393723007 Packing 28 336718301 Flange Bolt M6×12 29 393713009 Wire Clip 30 392715502 Washer 31 392715503 Governor Shaft 32 392715504 Governor Weight Holder 33 392715505 Governor Shaft Clip 34 392715506 Governor Shaft Clip 35 357723517 Connecting Rod Assembly 36 393713019 Piston Pin 37 380723502 Piston Pin Clip 38 393713014 First Ring Set 40 393713014 First Ring Set 41 393713038 Piston 42 393723504 Dowel Pin	1
9 380418301 Ignition 10 357723569 Bolt 11 357723516 Flange Boltm8*40 12 357723515 Oil Seal 13 393713011 Crankcase Cover 14 357723506 Radial Ball Bearing 15 357723505 Radial Ball Bearing 16 375718321 Wire Clip 17 393723009 Oil Filler Cap Assembly 18 357723507 Balance Gear 19 392715501 Crankshaft Comp 20 336723501 Dowel Pin 9*14 21 393723008 Case Cover Packing 22 336723526 Flange Bolt M6×15 23 357723503 Oil Level Switch Assy 24 393713010 Crankcase Assy 25 357723501 Drain Plug Bolt 26 357723502 Drain Plug Washer 27 393723007 Packing 28 336718301 Flange Bolt M6×12 29 393713009 Wire Clip 30 392715502 Washer 31 392715504 Governor Shaft 32 392715505 Governor Shaft 33 392715506 Governor Shaft Clip 34 392715506 Governor Shaft Clip 35 357723517 Connecting Rod Assembly 36 393713039 Piston Pin 37 380723502 Piston Pin Clip 38 393713013 Second Ring Set 40 393713014 First Ring Set 41 393713038 Piston 42 393723010 Cylinder Head Casket 43 357723544 Dowel Pin	1
10         357723569         Bolt           11         357723516         Flange Bolfm8*40           12         357723515         Oil Seal           13         393713011         Crankcase Cover           14         357723506         Radial Ball Bearing           15         357723507         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaff Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393713009         Wire Clip           30         392715503         Governor Shaft           32         392715504         Go	
11         357723516         Flange Boltm8*40           12         357723515         Oil Seal           13         393713011         Crankcase Cover           14         357723506         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723501         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723502         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723501         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715504         Gover	1
11         357723516         Flange Boltm8*40           12         357723515         Oil Seal           13         393713011         Crankcase Cover           14         357723506         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723501         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715504         Gover	2
12         357723515         Oil Seal           13         393713011         Crankcase Cover           14         357723506         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaff           32         392715504         Governo	10
13         393713011         Crankcase Cover           14         357723506         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393713007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Shaft Clip           33         392715505	
14         357723506         Radial Ball Bearing           15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Shaft Clip           34         392715505         Governor Shaft Clip           34         392715506	2
15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Shaft Clip           34         392715505         Governor Shaft Clip           35         357723517         Connecting Rod Assembly           36         393713039	1
15         357723505         Radial Ball Bearing           16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Shaft Clip           34         392715505         Governor Shaft Clip           35         357723517         Connecting Rod Assembly           36         393713039	1
16         375718321         Wire Clip           17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Weight Holder           33         392715505         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           39         393713014	2
17         393723009         Oil Filler Cap Assembly           18         357723507         Balance Gear           19         392715501         Crankshaft Comp           20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Weight Holder           33         392715505         Governor Shaft Clip           34         392715506         Governor Shaft Clip           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           39         393713013 </td <td>2</td>	2
18     357723507     Balance Gear       19     392715501     Crankshaft Comp       20     336723501     Dowel Pin 9*14       21     393723008     Case Cover Packing       22     336723526     Flange Bolt M6×15       23     357723503     Oil Level Switch Assy       24     393713010     Crankcase Assy       25     357723501     Drain Plug Bolt       26     357723502     Drain Plug Washer       27     393723007     Packing       28     336718301     Flange Bolt M6×12       29     393713009     Wire Clip       30     392715502     Washer       31     392715503     Governor Shaft       32     392715504     Governor Weight Holder       33     392715505     Governor Shaft Clip       34     392715506     Governor Shaft Clip       35     357723517     Connecting Rod Assembly       36     393713039     Piston Pin       37     380723502     Piston Pin Clip       38     393713013     Second Ring Set       40     393713038     Piston       41     393713038     Piston       42     3937235010     Cylinder Head Casket       43     357723544     Dowel	
19 392715501 Crankshaft Comp 20 336723501 Dowel Pin 9"14 21 393723008 Case Cover Packing 22 336723526 Flange Bolt M6×15 23 357723503 Oil Level Switch Assy 24 393713010 Crankcase Assy 25 357723501 Drain Plug Bolt 26 357723502 Drain Plug Bolt 27 393723007 Packing 28 336718301 Flange Bolt M6×12 29 393713009 Wire Clip 30 392715502 Washer 31 392715504 Governor Shaft 32 392715504 Governor Shaft Clip 33 392715505 Governor Shaft Clip 34 392715506 Governor Slider 35 357723517 Connecting Rod Assembly 36 393713039 Piston Pin 37 380723502 Piston Pin 38 393713012 Oil Seal Set Comp 39 393713014 First Ring Set 40 393713018 Piston 42 393723010 Cylinder Head Casket 43 357723544 Dowel Pin	1
20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Weight Holder           33         392715505         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038	1
20         336723501         Dowel Pin 9*14           21         393723008         Case Cover Packing           22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Weight Holder           33         392715505         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038	1
21         393723008         Case Cover Packing           22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Weight Holder           33         392715505         Governor Weight Holder           33         392715506         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713013         Second Ring Set           40         393713014         First Ring Set           41         393723010 <td>2</td>	2
22         336723526         Flange Bolt M6×15           23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715504         Governor Shaft           32         392715505         Governor Weight Holder           33         392715506         Governor Shaft Clip           34         392715506         Governor Shaft Clip           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713013         Second Ring Set           40         393713014         First Ring Set           41         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	_
23         357723503         Oil Level Switch Assy           24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Shaft Clip           34         392715505         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	1
24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715504         Governor Shaft           32         392715505         Governor Weight Holder           33         392715506         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	2
24         393713010         Crankcase Assy           25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715504         Governor Shaft           32         392715505         Governor Weight Holder           33         392715506         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	1
25         357723501         Drain Plug Bolt           26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Weight Holder           33         392715506         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038         Piston           42         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	1
26         357723502         Drain Plug Washer           27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Weight Holder           33         392715505         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038         Piston           42         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	2
27         393723007         Packing           28         336718301         Flange Bolt M6×12           29         393713009         Wire Clip           30         392715502         Washer           31         392715504         Governor Shaft           32         392715505         Governor Weight Holder           33         392715506         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	
27     393723007     Packing       28     336718301     Flange Bolt M6×12       29     393713009     Wire Clip       30     392715502     Washer       31     392715503     Governor Shaft       32     392715504     Governor Weight Holder       33     392715505     Governor Shaft Clip       34     392715506     Governor Slider       35     357723517     Connecting Rod Assembly       36     393713039     Piston Pin       37     380723502     Piston Pin Clip       38     393713012     Oil Seal Set Comp       39     393713013     Second Ring Set       40     393713014     First Ring Set       41     393723010     Cylinder Head Casket       43     357723544     Dowel Pin	2
28     336718301     Flange Bolt M6×12       29     393713009     Wire Clip       30     392715502     Washer       31     392715503     Governor Shaft       32     392715504     Governor Weight Holder       33     392715505     Governor Slider       34     392715506     Governor Slider       35     357723517     Connecting Rod Assembly       36     393713039     Piston Pin       37     380723502     Piston Pin Clip       38     393713012     Oil Seal Set Comp       39     393713013     Second Ring Set       40     393713014     First Ring Set       41     393713038     Piston       42     393723010     Cylinder Head Casket       43     357723544     Dowel Pin	1
29     393713009     Wire Clip       30     392715502     Washer       31     392715503     Governor Shaft       32     392715504     Governor Weight Holder       33     392715505     Governor Shaft Clip       34     392715506     Governor Slider       35     357723517     Connecting Rod Assembly       36     393713039     Piston Pin       37     380723502     Piston Pin Clip       38     393713012     Oil Seal Set Comp       39     393713013     Second Ring Set       40     393713014     First Ring Set       41     393713038     Piston       42     393723010     Cylinder Head Casket       43     357723544     Dowel Pin	5
30         392715502         Washer           31         392715503         Governor Shaft           32         392715504         Governor Weight Holder           33         392715506         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038         Piston           42         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	
31         392715503         Governor Shaft           32         392715504         Governor Weight Holder           33         392715505         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038         Piston           42         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	1
32         392715504         Governor Weight Holder           33         392715505         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038         Piston           42         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	1
32         392715504         Governor Weight Holder           33         392715505         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038         Piston           42         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	1
33         392715505         Governor Shaft Clip           34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038         Piston           42         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	1
34         392715506         Governor Slider           35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038         Piston           42         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	+
35         357723517         Connecting Rod Assembly           36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038         Piston           42         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	
36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038         Piston           42         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	1
36         393713039         Piston Pin           37         380723502         Piston Pin Clip           38         393713012         Oil Seal Set Comp           39         393713013         Second Ring Set           40         393713014         First Ring Set           41         393713038         Piston           42         393723010         Cylinder Head Casket           43         357723544         Dowel Pin	1
37     380723502     Piston Pin Clip       38     393713012     Oil Seal Set Comp       39     393713013     Second Ring Set       40     393713014     First Ring Set       41     393713038     Piston       42     393723010     Cylinder Head Casket       43     357723544     Dowel Pin	1
38     393713012     Oil Seal Set Comp       39     393713013     Second Ring Set       40     393713014     First Ring Set       41     393713038     Piston       42     393723010     Cylinder Head Casket       43     357723544     Dowel Pin	2
39     393713013     Second Ring Set       40     393713014     First Ring Set       41     393713038     Piston       42     393723010     Cylinder Head Casket       43     357723544     Dowel Pin	
40 393713014 First Ring Set 41 393713038 Piston 42 393723010 Cylinder Head Casket 43 357723544 Dowel Pin	1_
41     393713038     Piston       42     393723010     Cylinder Head Casket       43     357723544     Dowel Pin	1
41     393713038     Piston       42     393723010     Cylinder Head Casket       43     357723544     Dowel Pin	1
42 393723010 Cylinder Head Casket 43 357723544 Dowel Pin	1
43   357723544   Dowel Pin	1
44 1 000745507	2
44 392715507 Head Comp	1
45 392718300 Bolt	2
46 357723530 Bolt	4
47 393723011 Upper Hood Assembly	1
48 357723525 Head Over Packing	1
49 393413023 Head Cover Comp	1
50 393413024 Head Cover Bolt Comp	1
	1
51   393413005   Camshaft Comp	31_

NO.	Part Number	Description	Qty.
52	393713015	Valve Lifter	2
53	357723542	Push Rod	2
54	336723537	Push Rod Guide Plate	2
55	357723538	Pivot Bolt	1
56	393413006	Rocker Components	2
56.1	393718303	Rocker Seat	1
56.2	393718304	Rocker Shaft	+
56.3	393718305	Inlet Valve Rocker	+
56.4	393718306	Outlet Valve Rocker	1
		Adjusting Stud	2
56.5	393718307 393718308		2
56.6		Fasten The Screw Nut	
57	380713513	Flat Washers	2
58	336713517	Nut M6	2
59	380723507	Inlet, Valve	1
60	380723508	Outlet, Valve	1
61	357723537	Valve Spring Washer	2
62	357723536	Valve Oil	2
63	357723535	Valve Spring	2
64	357723533	In , Valve Spring Retainer	1
65	357723534	Ex, Valve Spring Retainer	1
66	357723531	Valve Rotator	1
67	393723012	Low Hood Assembly	1
68	380723512	Start Motor	1
68.1	375418302	Relay Components	1
68.2	336713519	Bolf M5×16	2
69	357713584	Flange Boltm8×35	2
70	357723567	Cover Arm Shaft	1
71	336723564	Washer8.2×17×0.8	1
72	392718302	Oil Seal	1
73	357723565	Pin Clip	1
74	336723567	Governor Arm Bolt	1
75	393728303	Governor Arm	1
76	357723562	Throttle Return Spring	1
77	357723563	Governor Rod	-
78	393413009	Control Set Assembly	1
79	336723526	Bolt M6×15	2
80	393713017	Governor Spring	1
81	336713517		3
82	357723529	Nut M6	1
		Tube	1
83	330723001	Spark Plug	
84	357723548	Bolt	2
85	357723549	Carburetor Insulator Packing	1
86	357723550	Carburetor Insulator	1
87	357723551	Carburetor Packing	1
88	392715508	Carburetor Assy	1
89	357723554	Air Cleaner Packing	1
90	375413003	Air Cleaner Case Assy	1
90.1	393728304	Air Cleaner Base	1
90.2	393718310	Seal	1
90.3	393718311	Clapboard	1
90.4	393728308	Nut M5	6
90.5	393718312	Filter	1
90.6	393728305	Lock I	1
90.7	393728306	Lock II	1
90.8	393728307	Air Cleaner Cover	1
91	357723546	Air Cleaner Holder	1
92	336718314	Nut M6	1
93	392418300	Crankcase Assy	1
94	392418301	Ring Set Assy	1
95	392415500	Cylinder Head Assy	1
96	392415501	Gasket Assy	1

# Wiring Diagram



	8M1	SM2	SM3	SM4	LPG CUT SOLENOID	
LPG	OFF	ON	COM-NC	COM-NC	work	work
OFF	OFF	OFF	COM-NO	COM-NO	un-work	un-work
GASCLINE	ON	OFF	COM-NC	COM-NC	un-work	un-work

В	BLACK	Br	BROWN
Υ	YELLOW	B/W	BLACK WHITE
L	BLUE	W/G	WHITE GREEN
G	GREEN	G/Y	<b>GREEN YELLOW</b>
R	RED	W/L	WHITE BLUE
W	WHITE	OR	ORANGE

Customer Service: 1-844-FIRMAN1

## Service - Warranty

For service information contact FRIMAN customer service at 1-844-347-6261 or at www.firmanpowerequipment.com to obtain warranty service information or to order replacement parts or accessories.

#### HOW TO ORDER REPLACEMENT PARTS

Even quality-built equipment such as this electric generator may need occasional replacement parts to maintain it in good condition over the years. To order replacement parts, please give the following information:

- Model No. Rev. Level and Serial No. found on the Data Decal.
- Parts number or numbers as shown in the Parts List section.
- A brief description of the trouble with the generator.

# FIRMAN 4 Years Limited Warranty

#### **Warranty Qualifications**

Register your product using the QR code provided or at www.firmanpowerequipment.com. FIRMAN will also register the warranty upon receipt of your Warranty Registration Card and a copy of your sales receipt from one of FIRMAN's retail locations as proof of purchase. Please submit your warranty registration and your proof of purchase within ten(10) days of the date of purchase.



#### Repair/Replacement Warranty

FIRMAN warrants to the original purchaser that the mechanical and electrical components will be free of defects in material and workmanship for a period of one (1) year(parts and labor) and 4 years (parts and technical support) from the original date of purchase 90 days [parts and labor] and 180 days [parts] for commercial & industrial use. Transportation charges on product submitted for repair or replacement under this warranty are the sole responsibility of the purchaser. This warranty only applies to the original purchaser and is not transferable.

#### Do Not Return the Unit to the Place of Purchase

Contact the FIRMAN customer service and FIRMAN will troubleshoot any issue via phone or e-mail. If the problem is not corrected by this method, FIRMAN will, at its option, authorize evaluation, repair or replacement of the defective part or component at a FIRMAN Service Center. FIRMAN will provide you with a case number for warranty service. Please keep it for future reference. Repairs or replacements without prior authorization, or at an unauthorized repair facility, will not be covered by this warranty.

### **Warranty Exclusions**

This warranty does not cover the following repairs and equipment.

#### Normal Wear

Your product needs periodic parts and service to perform well. This warranty does not cover repair when normal use has exhausted the life of a part or the equipment as a whole.

#### Installation, Use and Maintenance

This warranty will not apply to parts and/or labor if your product is deemed to have been misused, neglected, involved in an accident, abused, loaded beyond the generator's limits, modified, installed improperly or connected incorrectly to any electrical component. Normal maintenance is not covered by this warranty.

#### Other Exclusions

This warranty excludes:

- cosmetic defects such as paint, decals, etc.
- wear items
- accessory parts
- failures due to acts of God and other force majeure events beyond the manufacturer's control
- problems caused by parts that are not original FIRMAN parts
- units used for prime power in place of existing utility power where utility is present or in place of utility power where utility power service does not normally exist.

#### **Limits of Implied Warranty and Consequential Damage**

FIRMAN disclaims any obligation to cover any loss of time, use of this product, freight, or any incidental or consequential claim by anyone from using this product. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANT ABLILITY OR FITNESS FOR A PARTICULAR PURPOSE.

A unit provided as an exchange will be subject to the warranty of the original unit. The length of the warranty governing the exchanged unit will remain calculated by reference to the purchase date of the original unit.

This warranty gives you certain legal rights which may change from state to state. Your state may also have other rights you may be entitled to that are not listed within this warranty.

#### **Contact Information**

You may contact FIRMAN at:

#### Address

Firman Power Equipment Inc.

Attn: Customer Service

8644 W. Ludlow Dr.

Peoria, AZ 85381

www.firmanpowerequipment.com

We are FIRMAN POWER - And we are here for you.

# FIRMAN POWER EQUIPMENT INC. Emission Control System Warranty

#### CALIFORNIA AND FEDERAL EXHAUST AND EVAPORATIVE EMISSIONS CONTROL WARRANTY STATEMENT

#### YOUR WARRANTY RIGHTS AND OBLIGATIONS

The California Air Resources Board, US Environmental Protection Agency ("US EPA") and FIRMAN POWER EQUIPMENT INC.(FIRMAN) are pleased to explain the emissions control systems warranty on your 2022-2023 or later Small Off-Road Engine ("SORE") and engine powered equipment. In California, new equipment that use small off-road engines must be designed, built and equipped to meet the State's stringent anti-smog standards. FIRMAN must warrant the emissions control systems on your SORE and engine powered equipment for the periods of time listed below provided there has been no abuse, neglect or improper maintenance of your small off-road engine or equipment leading to the failure of the emissions control system. Your emissions control system may include parts such as the carburetor or fuel-injection system, the ignition system, catalytic converter, fuel tanks, fuel lines (for liquid fuel and fuel vapors), fuel caps, valves, canisters, filters, clamps and other associated components. Also included may be hoses, belts, connectors, and other emission-related assemblies.

Where a warrantable condition exists, FIRMAN will repair your SORE and engine powered equipment at no cost to you including diagnosis, parts and labor.

#### MANUFACTURER'S WARRANTY COVERAGE:

The exhaust and evaporative emissions control system on your small off-road engine and engine powered equipment is warranted for two years. If any emissions-related part on your small off-road engine and engine powered equipment is defective, the part will be repaired or replaced by FIRMAN.

#### OWNER'S WARRANTY RESPONSIBILITIES:

As the SORE and engine powered equipment owner, you are responsible for the performance of the required maintenance listed in your operator's manual. FIRMAN recommends that you retain all receipts covering maintenance on your SORE and engine powered equipment, but FIRMAN cannot deny warranty coverage solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

As the SORE and engine powered equipment owner, you should however be aware that FIRMAN may deny you warranty coverage if your small off-road engine or engine powered equipment or a part has failed due to abuse, neglect, or improper maintenance or unapproved modifications.

You are responsible for presenting your small off-road engine and engine powered equipment to a FIRMAN distribution center or service center as soon as the problem exists. The warranty repairs shall be completed in a reasonable amount of time, not to exceed 30 days.

If you have any questions regarding your warranty rights and responsibilities, you should contact FIRMAN at 1-844-347-6261.

#### FIRMAN Emission Control Defects Warranty Provisions

The warranty period begins on the date the engine/equipment is delivered to an ultimate purchaser. FIRMAN warrants to the ultimate purchaser and each subsequent purchaser that the engine is:

Designed, built, and equipped so as to conform with all applicable regulations adopted by the Air Resources Board and US EPA; and Free from defects in materials and workmanship that cause the failure of a warranted part to be identical in all material respects to the part as described in the engine manufacturers application for certification.

#### The warranty on emissions-related parts is as follows:

- (1) Any warranted part that is not scheduled for replacement as required maintenance in the owner's manual supplied, is warranted for the warranty period stated above. If any such part fails during the period of warranty coverage, the part will be repaired or replaced by FIRMAN at no charge to the owner. Any such part repaired or replaced under the warranty will be warranted for the remaining warranty period.
- (2) Any warranted part that is scheduled only for regular inspection in the owner's manual supplied, is warranted for the warranty period stated above. Any such part repaired or replaced under warranty will be warranted for the remaining warranty period.
- (3) Any warranted part that is scheduled for replacement as required maintenance in the owner's manual supplied, is warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replacement, the part will be repaired or replaced by FIRMAN at no charge to the owner. Any such part repaired or replaced under warranty will be warranted for the remainder of the period prior to the first scheduled replacement point for the part.
- (4) Repair or replacement of any warranted part under the warranty must be performed at no charge to the owner at a warranty station.
- (5) Notwithstanding the provisions of Subsection (4) above, warranty services or repairs must be provided by FIRMAN that are franchised to service the subject engines.
- (6) The owner must not be charged for diagnostic labor that leads to the determination that a warranted part is in fact defective, provided that such diagnostic work is performed at a warranty station.
- (7) FIRMAN is liable for damages to other engine components proximately caused by a failure under warranty of any warranted part.

# Service - Warranty

- (8) Throughout the emissions warranty period defined in Subsection (b)(2), FIRMAN will maintain a supply of warranted parts sufficient to meet the expected demand for such parts.
- (9) Any replacement part may be used in the performance of any warranty maintenance or repairs and must be provided without charge to the owner. Such use will not reduce the warranty obligations of the manufacturer.
- (10) Add-on or modified parts that are not exempted by the Air Resources Board may not be used. The use of any non-exempted add-on or modified parts by the ultimate purchaser will be grounds for disallowing a warranty claim.

The manufacturer will not be liable to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part.

#### PARTS COVERED BY WARRANTY

Listed below are the parts (if equipped) covered by the Federal and California Emission Control System Warranty.

- 1. Ignition system including:
- Spark plug
- Ignition coil
- 2. Fuel metering system:
- Fuel tank
- Fuel cap
- Fuel lines (for liquid fuel and fuel vapors) and
- related fittings/clamps
- Fuel regulator, carburetor and internal parts.
- 3. Catalytic muffler assembly including:
- Exhaust manifold
- Catalytic converter
- Muffler gasket
- -pulse valve

- 4. Air induction system including:
- Intake pipe/manifold
- Air cleaner
- 5. Crankcase breather assembly including:
- Breather connection tube
- 6. Fuel tank evaporative emission control system including:
- Purge valves
- Carbon canister
- Vapor hoses and fitting/clamps

#### Limitations

This Emission Control System Warranty shall not cover any of the following:

- (a) Consequential damages such as loss of time, inconvenience, loss of use of the engine or equipment, etc.
- (b) Diagnosis and inspection fees that do not result in eligible warranty service being performed.

FIRMAN POWER EQUIPMENT INC.

www.firmanpowerequipment.com

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# #EVERYGENERATORTELLSASTORY™

FOR YOUR CHANCE TO WIN FIRMAN SWAG







